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**EP 0 436 729 A1**

(54) **MICROCAPSULE, TREATMENT LIQUID CONTAINING MICROCAPSULES, AND TEXTILE STRUCTURE HAVING MICROCAPSULES STUCK THERETO.**

⑤ This invention relates to a microcapsule having a particle diameter of 2 to 300  $\mu\text{m}$  and comprising at least such substances as acting to improve physiological conditions of human skin, for example, substances exhibiting such effects as skin whitening, aging preventive, humidity preservable, itch suppressive, pain-killing, or antiphlogistic ones, and/or aromatic agents contained within the filmy coating of synthetic high molecular substance thereof. The microcapsule is not broken when making, processing, or laundering the textile structure, however, is gradually broken when the textile structure is put on the human body, used for the other purpose, or subjected to intentional application of friction or pressure thereto, and releases acting substances contained therein. Treatment liquid comprising such microcapsules and binder, preferably containing spraying agent, adapt the microcapsules to tightly stick to textile structures as stocking, underwear, and bedclothes, thereby providing a textile structure to exhibit the aforesaid effects.

## [TECHNICAL FIELD]

The present invention relates to microcapsules encapsulating a substance having a function to improve physiological conditions of human skin, such as vitamin C, vitamin E, seaweed extracts, antipruritics and analgesics, and/or aromatic agents; treating liquids containing such microcapsules; and textile structures treated with such a treating liquid, particularly apparel which are worn contacting directly with human skin, such as stockings, socks, underwear or the like, bedclothes or medical auxiliary materials.

## [Background art]

Hitherto in the cosmetic field, etc., there have come into the market articles with the object of skin whitening, such as whitening creams, whitening packs or the like, namely, cosmetics incorporated with vitamin C (ascorbic acid) efficacious against melanopathy and can maintain a fair and fresh complexion by protecting the skin against speckling, freckling or the like. There also have been placed on the market articles with an object of moisturizing the skin, such as humidity preservable creams, humidity preservable packs or the like, namely, cosmetics incorporated with algae colloid, i.e., a seaweed extract, as an active principle having a moisturizing effect to prevent drying of the skin, which could realize a soft, young and fresh skin by moisturizing the skin.

Thus, recently, importance is being attached to the skin-care of hands and feet equally to the faces, so that whitening lotions or the like incorporated with vitamin C or seaweed extracts have appeared for application to arms or legs.

However, lotions or creams such as the above-mentioned type to be left as they have once been applied to the surface of the skin are directed to use after bathing, before sleeping or the like, which have not given a certain sustained function to the skin. Accordingly, it is the present situation that generally skin-care from going out in the morning until coming home has not been taken into consideration.

Pharmaceuticals with an object of analgesic, antiphlogistic or antipruritic have so far been developed in diversified dosage forms such as internal medicine, injection, ointment or plaster, and many have been placed on the market. For example, in Japanese Patent Application Laid-open No. 60-188,314 are described antipruritic plasters comprising an ointment compounded with crotamiton as an antipruritic active principle, and in Japanese Patent Application Laid-open No. 60-178,837 are described oral-administrable gelatine capsules encapsulating an anti-SRS-A agent.

However, these administration methods have not always been effective, as one feels uncomfortableness inherent in ointments when one has no pain nor itch, one cannot be given selectivity in acting position, or fast-acting effects when one feels pain or itch, feels uncomfortableness and harm inherent in injection, or the like. Further, as technology to utilize microcapsules, there have been proposed: a method of applying a mixture of microcapsules encapsulating a liquid toilet preparation with a size containing a melamine resin to textile articles (British Patent Specification No. 1,401,143); a method for preparing fragrant towel fabrics by applying a liquid mixture of aromatic-containing microcapsules with an acrylic resin to towel fabrics (Japanese Patent Application Laid-open No. 58-4,886); a process for preparing fragrance-emitting printed articles, by printing a printing paste comprising microcapsules composed of a filmy starch envelope encapsulating an aromatic agent, a thermoplastic material and a thickening agent (Japanese Patent Applications Laid-open Nos. 53-47,440 and 53-49,200); and the like. However, there have not yet been disclosed microcapsules encapsulating the above-mentioned material functionable to improve physiological conditions of the skin, such as vitamins, seaweed extracts, analgesics, antipruritics or the like (hereinafter, may be referred to as "skin-improver").

Further, as a hitherto proposed pillow having a fragrance, there have been those having a pillow-case coated with a resin containing an aromatic agent or those with a sachet or scent paper attached thereto.

In Japanese Patent Application Laid-open No. 61-63,716, there has been also proposed a fragrant core and sheath type composite filament comprising a core incorporated with a dispersion of an aromatic agent and having a cavity in the core. However, there has been a problem such that the aromatic agent is prone to volatilize or deteriorate at a high temperature, so that aromatic agents endurable melt-spinning are limited. Alternatively, application by transfer-printing method, as disclosed in Japanese Patent Application Laid-open No. 53-106,885, also cannot provide sufficiently a long-lasting fragrance. Further, problems also have arisen such that the binder permeates into woven or knitted yarns, resulting in a very stiff hand, or the transfer-printed portions have a different hand and are detached by washing, etc. Namely, the above-mentioned fragrant pillows have had a serious drawback such as poor resistance to washing. In order to enhance the resistance to washing, it is required to increase the amount of resin coating, wherefore the

hand of the pillow cases has been considerably impaired.

[Disclosure of invention]

5 A principal object of the present invention is to improve very naturally and continuously physiological conditions of the skin.

Another object is to provide apparel, particularly such as stockings, underwear or the like, which contacts directly with the skin and gradually releases a skin-improver by movement or action of the human body while it is worn, to give a long-lasting, whitening, humidity preserving, pain-killing, antipruritic or the  
10 like effect to the skin.

Further another object is to provide textile fabrics, or made-up articles or laminated sheet materials thereof which can attain "pain-killing or antipruritic effect when required".

A further different object is to provide a treating liquid containing a skin-improver or an aromatic agent which is excellent in resistance to washing and, further, a spray of the treating liquid containing a propellant.

15 The above-described objects can be achieved by a microcapsule characterized by encapsulating at least a substance having a function of improving physiological conditions of human skin, having a particle diameter within the range of 2-300  $\mu\text{m}$  and being composed of a wall membrane comprising a synthetic high molecular material.

The above-mentioned substance is preferably at least one skin-improver selected from the group  
20 consisting of ascorbic acids, tocopherols, seaweed extracts, analgesics and antipruritics.

The above-mentioned synthetic high molecular material comprises preferably a formaldehyde resin as a main component.

The present invention includes a treating liquid characterized by containing microcapsules encapsulating a substance having a function of improving physiological conditions of human skin and having a particle  
25 diameter within the range of 2-300  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material, and a binder, at a weight ratio of 10:1~1:5.

Such a treating liquid can be a spray containing a propellant.

The above-mentioned binder contained in the treating liquid of the present invention is preferably a silicone based resin or urethane based resin.

30 The present invention further includes textile structures characterized by having microcapsules encapsulating a substance having a function of improving physiological conditions of human skin and having a particle diameter within the range of 2-300  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material, adhering thereto with a binder, a weight ratio of said microcapsules to said binder being in the range of 10:1~1:5 and the total amount of said microcapsules and said binder adhering to the structure  
35 being 0.3~15% based on the weight of fibers in the adhering portion.

Typical textile structures of the above include stockings.

Additionally, underwear is also important as the textile structure of the present invention.

As another embodiment of the present invention, mention may be made of a textile sheet characterized in that a first textile fabric having the microcapsules adhering thereto is laminated on a second textile fabric  
40 or sheet.

A further different embodiment of the present invention is a microcapsule characterized by encapsulating an aromatic agent and having a particle diameter within the range of 5-30  $\mu\text{m}$  and a wall membrane comprising a formaline based resin as a main component.

Such a microcapsule encapsulating an aromatic agent can be mixed with a resinous binder at a weight  
45 ratio of 10:1~1:5 to prepare a fragrance processing liquid.

This processing liquid is preferred to be applied in the form of a spray further containing a propellant.

As ascorbic acids to be employed in the present invention, mention may be made of any known compounds comprising ascorbyl palmitate, ascorbyl stearate, ascorbyl dipalmitate, ascorbic acid phosphate magnesium salt, or the like. Particularly, ascorbyl dipalmitate is preferred in respect of whitening effect and  
50 feasibility in microencapsulating, which has a good endermic absorbability and high safety for skin, acts effectively as an ascorbic acid source and has been generally utilized as a material for compounding medicated cosmetics for which physiological effects of ascorbic acids are expected.

As tocopherols to be applied to the present invention, mention may be made of  $\alpha$ -tocopherol,  $\beta$ -tocopherol,  $\gamma$ -tocopherol and  $\delta$ -tocopherol, which function to restrain aging of the skin that is otherwise  
55 accelerated by peroxide lipid as well as to activate skin and also to prevent melanosis.

The seaweed extracts to be employed in the present invention are to mean, for example, those obtained by extracting dry powder of the genus Laminaria belonging to the class Phaeophyceae with JSCI purified water and adding JSCI 1,3-butylene glycol thereto. The laminaria contains abundant vitamins,

proteins and saccharides, in addition to minerals, such as calcium, phosphorus, iodine or the like, and is generally known to function to enhance humidity preserving action and metabolism.

As antipruritics to be employed in the present invention, mention may be made of known compounds, such as clemizole sulfate, isothipendyl hydrochloride, diphenhydramine and its derivatives, hydrocortisone, prednisolone and its homologues, fluorometholone, fluocinolone acetonide, formocortal, fludroxycortide, fluocinonide, flumetasone pivalate, triamcinolone, dexamethasone, betamethasone valerate, beclometasone dipropionate, guaiazulene, crotamiton, camphor, zinc white, indometacin, flufenamic acid, ibuprofen or the like. These are used alone or in combination.

As analgesics to be employed in the present invention, mention may be made of known pharmaceuticals to be used for muscle ache, contusion ache, neuralgia and stiffness, such as salicylic acid derivatives, such as methyl salicylate or the like, tocopherol acetate, diphenhydramine and its derivatives, zinc oxide, l-menthol, camphor, or the like. These are used alone or in combination.

As an aromatic agent to be employed in the present invention, mention may be made of benzoin, cypress oil, ilang-ilang oil, fennel oil, neroli oil, chamomile oil, cardamon oil, clary sage oil, black pepper oil, cedar wood oil, jasmine oil, juniper oil, camphor, geranium oil, olibanum oil, basil oil, patchouli oil, rose oil, hyssop oil, sandalwood oil, pennyroyal oil, peppermint oil, bergamot oil, marjoram, melissane, myrrh, eucalyptus oil, lavender oil, rosemary oil and the like. For pillows, the jasmine oil, rose oil and sandalwood oil are preferred.

The wall membrane of the microcapsule according to the present invention is composed of a synthetic high molecular material comprising, as a main component, a thermosetting resin such as a formaline based resin, a polyester resin or the like (at least 50% by weight), preferably a urea-formaline based resin, a melamine-formaline based resin, and excellent in resistances to heat, pressure and water. Other than the above, acrylic resins (usable in combination with a cross-linking agent such as methylene-bis-acrylamide, divinyl compounds or the like), vinyl chloride based resins and cellulosic resins also can be used. The particle diameter of the microcapsule is generally within the range of 2-300  $\mu\text{m}$ , and when it adheres to fiber, it is preferred to be within the range of 4-40  $\mu\text{m}$  that is smaller than the diameter of single fiber. Particularly when an aromatic agent is contained or the microcapsules adhere to stockings, the range of 5-20  $\mu\text{m}$  is preferred. Further, these microcapsules are preferred to withstand pressure or friction during processing or washing, and to have such a strength that the microcapsules may be broken or cracked little by little after adhering to textile articles, when the textile articles are worn or by an intentional friction.

Alternatively, the percent of the wall membrane is generally 3-60 weight % based on the weight of the microcapsule and when the microcapsule is made to adhere to fiber, it is preferred to be within the range of 5-50 weight %. Particularly when it is made to adhere to a stocking, the range of 5-25 weight % is preferred.

Furthermore, the percent of the aromatic agent contained is 10-90 weight % and the thickness of the membrane is 0.3-4  $\mu\text{m}$ , preferably 0.5-2  $\mu\text{m}$ .

The composition of the microcapsule containing a skin-improver to be employed in the present invention is not specifically limited insofar as the microcapsule breaks to release the skin-improver by the action of an appropriate friction as mentioned above. However, low-formaline microcapsules are preferred.

The above-described microcapsules can be manufactured by known processes, such as an in situ polymerization process, an interfacial polymerization process or the like (for example, as disclosed in A. Kondo, "Microcapsules" in the Industrial Technology Library 25, published by Nikkan Kogyo Shimbusha, 1970, and Japanese Patent Application Publication No. 7724/1962). In the case of a formaline based resin wall membrane, a core component material compounded with at least a skin-improver or aromatic agent and urea or melamine are emulsified in water (using, as an emulsifier, sodium sulfonated polystyrene, polysodium acrylate, acrylic acid copolymer, maleic acid copolymer, polyvinyl alcohol, polyethylene glycol or the like, preferably at least acrylic acid copolymer or maleic acid copolymer particularly when the core component material comprises l-menthol or peppermint oil; conducting pH control if required; and at a water temperature of 40°C), then a formaline aqueous solution is added and the temperature is elevated to 70°C while agitating, to conduct polycondensation reaction. Then, the produced microcapsules are filtered and dried to obtain the microcapsules containing a skin-improver or aromatic agent according to the present invention. Additionally, the size is controlled mainly by agitation power and concentration of the emulsifier, the percentage of the wall membrane is controlled mainly by concentration of urea or melamine in oil droplets and the porosity of the wall membrane is controlled mainly by concentration of formaline (in order to make it dense, highly concentrated formaline is used). Furthermore, in order to dissolve or dilute the skin-improver, alcohols such as decyl alcohol, lauryl alcohol, glycerine or the like, esters such as lauryl stearate, palmitic acid glyceride or the like, natural oils such as peppermint oil, tsubaki oil, soybean oil, sesame oil, rape oil, coconut oil, clove oil, turpentine oil, beef tallow, eucalyptus oil or the like, can be

incorporated additionally as a core component material (in this case, those incompatible with the wall membrane of the microcapsules should be selected).

The textile structures referred to in the present invention include yarns, staples, woven or knitted fabrics, nonwoven fabrics and secondary articles thereof, which may be composed of natural fibers, regenerated cellulosic fibers, synthetic fibers or mixtures thereof by blend spinning, plying, mix spinning, hybrid knitting or weaving, or the like. In connection with adhesion of binders, fibers having a rough surface, such as cotton, microporous fibers having microvoids or the like, or fibers having a compatibility with the binders are advantageous. The textile fabrics may be known fabrics such as woven, knitted or nonwoven fabrics or the like. Alternatively, as a sheet material, in addition to known films such as polyethylene films, polypropylene films or the like, papers including synthetic papers can be used.

Furthermore, the fibers to be employed in the present invention are preferred to be subjected in advance to a water-repelling pretreatment to prevent permeation of binders into knitting or weaving yarns or interstices of fabrics to stiffen the hand, so that the binder and microcapsules may adhere mainly to the surface of the fabrics and the hand inherent in fibers may not be impaired. As a water repelling treatment, known processes can be adopted. However, in the case of application of the products which requires no water-repellency, they may be only impregnated with a relatively small amount of the treating agent followed by drying. For example, there is mentioned a process wherein an emulsion prepared by admixing aluminum acetate and paraffin with an emulsifier and a protective colloid is incorporated and dried, a process wherein an emulsion prepared by admixing methyl hydrogen polysiloxane with an emulsifier and a metallic soap is incorporated, dried and heat-treated, or the like.

The textile structures treated with a skin-improver according to the present invention can be used as underwear, stockings, socks, pajamas, gauze, bandages, supporters, sheets or tapes laminated with textile fabrics or films, or the like.

The stocking that is a typical textile structure the present invention is applied to is to mean collectively all stockings, such as overknee stockings, full-length stockings up to groin, panty stockings comprising integrally united panty and stocking portions, and the like. Its material may be selected from any of synthetic fibers such as nylon fibers, polyester fibers or the like, and natural fibers such as cotton fibers, or the like. The knitting texture is also not specifically limited.

Further, the clothing to wear directly contacting with skin, such as lingerie, foundation, leotards, T-shirts or the like, and bedclothes to contact with skin, such as mattress covers, sheets, pillows or the like, are also as important in the present invention as the above-described stockings.

As a preferable processing process of such textile structures, mention may be made of a process wherein a treating liquid containing microcapsules encapsulating a skin-improver admixed with a resinous binder is applied to a textile structure, for example, a textile fabric or apparel, subjected in advance to water-repelling pretreatment, by means of soaking, padding, coating, spraying or printing.

The binder is not specifically limited insofar as it is a known resin such as silicone based, urethane based, vinyl acetate based, acrylic based, vinyl chloride based, phenolic based or the like, or a known sizing agent such as processed starch or the like. However, silicone based, urethane based or the like resins forming a rubbery film are preferred in respects of durability and pressure absorbability. In particular, the silicone based resinous binders display a coating effect and play a role as an adhesive between microcapsules containing a skin-improver and knitted fabrics and, inter alia, a silicone based aqueous emulsion type which is excellent in water-dispersibility and can be diluted readily with water, for example, an emulsion comprising, as a main ingredient, an organopolysiloxane emulsified with an emulsifier, is preferred. This hardens upon removal of water, to form a rubbery film having characteristics of a silicone rubber and exhibits an endurable bonding effect. Among the others, preferred are those which can be further dried and treated at 130°C or less. Additionally, the resinous binders may be either of a solution type or an emulsion type. From the viewpoint of handling feasibility and price, an aqueous emulsion type is preferred. For example, silicone based resins, urethane based resins and vinyl acetate, since they harden upon removal of water to form rubbery films, display an endurable bonding effect and are most preferred.

The binder is applied in an amount of 0.1-5 times, preferably 0.2-2 times (by weight) that of the microcapsules and displays a sufficient bonding effect. If it is less than 0.1 time, the binding function extremely decreases, while even if it is applied in an amount of more than 5 times, the add-on percent of the microcapsules does not substantially change, inversely causing a problem in the soft hand of fibers or fabrics, so that it is not preferred. Further, the total amount of both of them adhering usually occupies 0.3-15%, preferably 0.5-5.0% based on the weight of the fibers at the portion they adhere to. Namely, since the microcapsules adhere sufficiently to the fibers by applying a binder such as a silicone based resin or the like at the above-mentioned ratio, if the total amount of both of them adhering is less than 0.3% as specified above, both the skin-improving effect and durability are insufficient, while if it exceeds 15%, it affects the

hand of the fibers and further the skin-improver releasing at one time will function excessively, so that it is not suitable either. Namely, the above-specified adhering amount will satisfy all requirements for providing preferable effects of the skin-improver as well as preferable hand and softness and, besides, the skin-improving effects with an appropriate durability.

5 The binders are preferred to be applied onto final products, such as apparel, stockings or the like, which are not further subjected to post-processing. A treating liquid containing a binder such as silicone resins or the like may be coated and dewatered or dried by such a means as not impairing the hand.

As a propellant to be employed in the treating liquid spray of the present invention, liquidized propane or butane, LP gas or the like and mixtures thereof are preferred. The mixing ratio of the propellant to the  
10 above-described emulsion is generally 3:97~20:80 (by weight), preferably 5:95~40:60. For a good spraying condition or ironing, known additives such as surfactants, ironing lubricants, glycols, alcohols or the like can be admixed (ironing or hot air drying is conducted preferably at not higher than 130°C).

Padding materials to be used for the pillows which are particularly important among the bedclothes according to the present invention are not specifically limited in plastics, fibers, wood chips, buckwheat  
15 chaff and the like, and preferred, however, to be polyethylene hollow tubes for their air permeability.

As a method for applying the microcapsules containing an aromatic agent with a resinous binder to the paddings for the pillows, mention may be made of a soaking method, spraying method, coating method, or the like. When the hollow tubes are used, the spraying method is preferred. In the soaking method, microcapsules adhering in the hollow portions of the tubes do not contribute to emission of fragrance, since  
20 they are not broken, thereby resulting in a low yield. The resinous binders are applied generally in an amount of 0.2-5 times, preferably 0.5-2 times (by weight) that of the microcapsules, to present a sufficient bonding effect.

The pillows according to the present invention emit fragrance as the microcapsules break little by little due to mutual frictions of the padding materials in the pillow, caused by every movement of the head. The  
25 feature lies in sound sleep induced at sleepless time, as the more frequently the head moves, the more microcapsules break. On the other hand, since the microcapsules do not break during storing, the fragrance never emits and vanishes.

[Best mode for carrying out the invention]

30 Next, explanation will be made by way of an example of the manufacturing process of the above-mentioned skin-improving stockings.

In this manufacturing process, the treatment for applying the microcapsules containing a skin-improver is preferred to be conducted at the time of softening treatment after dyeing and fixing of the stockings, as  
35 an excellent treating effect is exhibited efficiently.

On the outset, microcapsules and a binder at a ratio (by weight) of 10:1~1:5 are fed into a treating machine to prepare a treating bath also containing a softening agent. At this time, each chemical should be fed after having been sufficiently dissolved and diluted in water. Then, when these have been sufficiently homogenized, a buffer agent is introduced. This buffer agent is for controlling hydrogen ion concentration to  
40 set and maintain an optimum pH value. As the buffer agent, mention may be made of various materials, such as those comprising, as a main ingredient, a condensed phosphate, which display an excellent pH buffer ability, or the like. However, it is not specifically limited, insofar as it can set and maintain the pH value of the treating bath within the range of 4~6 by its property and amount of feeding. Namely, owing to the fact that making the treating bath acidic will stabilize the treatment with a binder that is weak for alkalis,  
45 promote the reaction, and so forth, the bonding force is strengthened between the microcapsules and binder as well as between the microcapsules/binder and knitted fabrics, whereby adsorbability is extremely improved. Accordingly, the pH value of the treating bath is made to be less than 6. However, if the pH value is as too low as less than 4, the microcapsules and binder coagulate to form a complex which will cause an uneven adhesion, so that it is not suitable. Accordingly, the pH value of the treating bath should be set  
50 within the range of 4~6, preferably at a target value of 4.5~5.5.

Then, an appropriate amount of stockings is introduced into this treating bath and heat-treated at 20~80°C. If the treating temperature is lower than 20°C, a satisfactory treating effect can not be obtained, even if the treating time is extended, while if the temperature is higher than 80°C, it is neither good for  
ach chemical nor the stocking and causes problems in quality, so that it is preferred to be within the  
55 above-mentioned range, particularly 40~60°C that is a usual temperature for softening treatment. Further, as for the treating time, though it relates to temperature, a long time does not necessarily provide an excellent treating effect so that about 15~30 minutes are enough.

Now, the thus obtained, treated stockings are forwarded to a subsequent process comprising de-

watering, drying and finish-setting steps and finished articles are produced.

Preferable embodiments of the present invention will be arranged and described hereinbelow.

- (a) A microcapsule as claimed in claim 2, wherein the ascorbic acid is ascorbyl dipalmitate.
- (b) A microcapsule as claimed in claim 4, wherein the seaweed extract is an extract liquid of the genus *Laminaria* belonging to the class Phaeophyceae, admixed with JSCI 1,3-butylene glycol.
- (c) A microcapsule as claimed in claim 5, wherein the antipruritic agent is selected from the group consisting of clemizole phosphate, isothipendyl hydrochloride, diphenhydramine and its derivatives, hydrocortisone and prednisolone.
- (d) A microcapsule as claimed in claim 5, wherein the analgesic agent is methyl salicylate.
- (c) A microcapsule as claimed in claim 7, wherein the formaline based resin is a urea-formaline based resin or a melamine-formaline based resin.
- (f) A microcapsule as claimed in claim 1, wherein the particle diameter is within the range of 5~30  $\mu\text{m}$ .
- (g) A microcapsule as claimed in claim 1, wherein the wall membrane occupies 5~25% by weight of the microcapsule.
- (h) A textile structure as claimed in claim 14, wherein the binder forms a rubbery film.
- (i) A textile structure as claimed in claim 14, wherein the binder is a silicone based resin.
- (j) A textile structure as claimed in claim 14, wherein the substance having a function to improve physiological conditions of human skin includes at least 1-menthol to also provide refreshing and cool feeling.

The present invention will be explained more concretely hereinafter by way of example.

In the examples, the test for resistance to washing was conducted according to JIS L 0217, 103 Method, and represented by the frequency until the number of microcapsules adhering decreased to 30% or less of the initial number. The percent and part are by weight unless otherwise specified.

#### Example 1

On the outset, microcapsules were manufactured as mentioned below.

Three grams of ascorbyl dipalmitate, 8 g of triglyceride, 9 g of squalane, 6 g of a sodium sulfonated polystyrene and 4 g of urea were added to 300 g of water, pH was controlled at 4.0 and the temperature was elevated to 40°C under agitation, to emulsify. Then, 10 g of a 30% formaline aqueous solution was added and the liquid temperature was increased from 40°C to 70°C over 15 minutes while agitating at 500 rpm with a laboratory stirrer. Maintaining the temperature at 70°C for 60 minutes, a polycondensation reaction was carried out. The produced fine particles were separated from the mother liquid by a glass filter and washed with water. Then, after drying in air, heat treatment at 105°C was conducted for one minute.

The obtained microcapsules had a particle diameter of 7~15  $\mu\text{m}$  (averaging 10  $\mu\text{m}$ ) and a wall membrane content of 18% by weight.

Then, the under-listed 2 kinds of stockings were knit and dyed and, after a fixing treatment, processed with the above-described microcapsules according to the aforementioned manufacturing process.

Test article:

- ① Panty stockings.  
Leg portion: 15d/3f Kennel yarn.  
Panty and tow portions: 30d/8f woolly yarn.
  - ② Panty stockings (support type).  
Leg portion: (20x13x13 DCY)x13d/3f raw silk yarn.  
Panty portion: (20x30 POY)x30d/8f woolly yarn.  
Tow portion: 13d/3f raw silk yarn X 30d/8f woolly yarn X 70d/18f woolly yarn.
- Binder: San Softener TAFF A (manufactured by Sanyo Chemical Industries Ltd.) ... 2% owf.  
Buffer agent: Ultra MT (manufactured by Mitejima Kagaku Kogyo Ltd.)

After processing, drying and finish-setting were performed to provide articles and tests for resistance to washing and hand were conducted.

#### Example 2

As a binder, a forced emulsified type polyurethane aqueous dispersion (Superflex E: manufactured by Daiichi Kogyo Seiyaku K.K.) was used. With regard to microcapsules, test articles and manufacturing processes, those exactly the same as Example 1 were employed.

Articles produced were tested in the same manner as Example 1.

The test results in the above 2 Examples are shown in Table 1.



Table 1

	Test Article	Microcapsules/binder add-on amount (%)	Resistance to washing	Hand
5  10	①	1.5/1.5	5	○
	①	1.0/5.0	7	○
	②	0.8/4.0	8	△
	②	2.0/1.0	4	○
15	①	1.5/1.5	4	○
	①	0.8/4.0	5	○
	②	1.0/5.0	6	△
	②	2.0/1.0	4	○
20	①	1.0/0	1	○
	②	1.5/0	1	○

As shown in the above Table, the stockings with microcapsules adhering thereto according to the present invention have a sufficient resistance of bonding force to washing and a good hand.

#### 25 Example 3

On the outset, a seaweed extract was manufactured according to the under-described manufacturing process and further microcapsules encapsulating it were manufactured.

20 Twenty grams of a dry powder of the genus Laminaria belonging to the class Phaeophyceae were admixed with 120 g of JSCI purified water and then extracted at 70~80 °C for 2 hours, followed by filtration to obtain 80 g of filtrate. To this filtrate, 20 g of JSCI 1,3-butylene glycol and 0.3 g of JSCI methyl paraoxybenzoate were added and heated while stirring at 70~80 °C for 1 hour, followed by filtration, to obtain 100 g of seaweed extract.

35 Then, 3 g of the seaweed extract, 8 g of triglyceride, 9 g of squalane, 6 g of sodium sulfonated polystyrene and 4 g of urea were added to 300 g of water, pH was controlled at 4.0 and the temperature was elevated to 40 °C under agitation, to emulsify. Then, 10 g of a 30% formaline aqueous solution was added and the liquid temperature was increased from 40 °C to 70 °C over 15 minutes while agitating at 500 rpm with a laboratory stirrer. Maintaining the temperature at 70 °C for 60 minutes, a polycondensation reaction was carried out. The produced fine particles were separated from the mother liquid by a glass filter  
40 and washed with water. Then, after drying in air, heat treatment at 105 °C was conducted for one minute.

The obtained microcapsules had a particle diameter of 7~15 μm (averaging 10 μm) and a wall membrane content of 18% by weight.

45 Then, 2 kinds of stockings, the same as those in the foregoing Example 1, were knit and dyed and, after a fixing treatment, processed with the above-described microcapsules according to the aforementioned manufacturing process.

After processing, drying and finish-setting were performed to provide articles and tests for resistance to washing and hand were conducted.

#### Example 4

50 As a binder, a forced emulsified type polyurethane aqueous dispersion (Superflex E: manufactured by Daiichi Kogyo Seiyaku K.K.) was used. With regard to microcapsules, test articles and manufacturing processes, those exactly the same as Example 3 were employed.

Articles produced were tested in the same manner as Example 3.

55 The test results in the above Examples 3 and 4 are shown in Table 2.

Table 2

	Test Article	Microcapsules/binder add-on amount (%)	Resistance to washing	Hand
Example 3	①	1.5/1.5	5	○
	①	1.0/5.0	7	○
	②	0.8/4.0	8	△
	②	2.0/1.0	4	○
Example 4	①	1.5/1.5	4	○
	①	0.8/4.0	5	○
	②	1.0/5.0	6	△
	②	2.0/1.0	4	○
Comparative Example	①	1.0/0	1	○
	②	1.5/0	1	○

As shown in the above Table, the stockings with microcapsules adhering thereto according to the present invention have a sufficient resistance of bonding force to washing and a good hand.

#### Examples 5 and 6

Two grams of clemizole sulfate, 1 g of dl-camphor, 8 g of lauryl stearate, 9 g of peppermint oil, 6 g of a sodium sulfonated polystyrene and 4 g of urea were added to 300 g of water, pH was controlled at 4.0 and the temperature was elevated to 40°C under agitation, to emulsify. Then, 10 g of a 30% formaline aqueous solution was added and the liquid temperature was increased from 40°C to 70°C over 15 minutes while agitating at 500 rpm with a laboratory stirrer. Maintaining the temperature at 70°C for 60 minutes, a polycondensation reaction was carried out. The produced fine particles were separated from the mother liquid by a glass filter and washed with water. Then, after drying in air, heat treatment at 105°C was conducted for one minute.

The obtained microcapsules had a particle diameter of 20~30 μm (averaging 24 μm) and a wall membrane content of 18% by weight (Example 5).

Microcapsules containing antipruritics were manufactured in the same manner as Example 5, except that 1.5 g of clemizole sulfate and 1.5 g of diphenhydramine were used (Example 6).

#### Example 7

Thirty grams of the microcapsules containing antipruritics in Example 5 were admixed with 30 g/l of a silicone based aqueous emulsion comprising, as a main component, an epoxy-modified dimethyl polysiloxane resin. Then, the under-listed 4 kinds of woven or knitted fabrics or cloths were applied on the reverse side thereof (as for the stockings, only on the leg portion) with the above-mentioned emulsion so that the micro-capsules might adhere in an amount of 1.5% by weight based on the weight of the fabric or the applied portion of the cloths, then dried and subjected to a heat treatment in wet at 120~130°C for one minute. The woven or knitted fabrics to which the microcapsules were thus made to adhere were dried according to a conventional method and forwarded to a finish-setting process to provide antipruritic woven or knitted fabrics.

- ① Plain weave fabric woven with No. 40 count cotton single yarn (gauze)
- ② Plain weave fabric woven with No. 30 count cotton single yarn (Yukata cloth).
- ③ Single jersey knitted with No. 40/2 count cotton plied yarn (shirting cloth).
- ④ Socks plain woven with a No. 60/2 count cotton surface yarn and a 30 denier 2 plied nylon back yarn.

Then, a bandage, Yukata and sport shirt were made up from the above woven or knitted fabrics ①, ② and ③, respectively, and tested for the resistance to washing and the hand.

Table 3

Test Article	Microcapsules/ binder add-on amount (%)	Resistance to washing	Hand	Remarks
① Bandage	1.5/1.5	5	○	Invention
② Yukata	1.5/1.5	9	○	"
③ Sport shirt	1.5/1.5	12	○	"
④ Socks	1.5/1.5	11	○	"
④' Socks	0.8/4.0	20 or more	△	"
④" Socks	1.5/0	1	○	Comparative Example

## Example 8

On a polyethylene film of 14 cm X 18 cm (many air holes of a 0.5 mm diameter were bored) applied with an adhesive agent, was superimposed an antipruritic bandage of 14 cm x 16 cm applied with antipruritic microcapsules of Example 6 in the same manner as that preparing the antipruritic bandage in Example 7. Then, a release paper of 14 cm x 18 cm was laminated to manufacture an antipruritic adhesive sheet.

The antipruritic effect was evaluated by ten panelists. Then, it was found that no unpleasant feeling was felt as that would be felt when an ointment was applied and it displayed an antipruritic effect by being rubbed when one had itch.

## Examples 9 and 10

Two grams of methyl salicylate, 1 g of *l*-menthol, 8 g of lauryl stearate, 9 g of peppermint oil, 6 g of a sodium sulfonated polystyrene and 4 g of urea were added to 300 g of water, pH was controlled at 4.0 and the temperature was elevated to 40 °C under agitation, to emulsify. Then, 10 g of a 30% formaline aqueous solution was added and the liquid temperature was increased from 40 °C to 70 °C over 15 minutes while agitating at 500 rpm with a laboratory stirrer. Maintaining the temperature at 70 °C for 60 minutes, a polycondensation reaction was carried out. The produced fine particles were separated from the mother liquid by a glass filter and washed with water. Then, after drying in air, heat treatment at 105 °C was conducted for one minute.

The obtained microcapsules had a particle diameter of 20~30  $\mu$ m (averaging 24  $\mu$ m) and a wall membrane content of 18% by weight (Example 9).

Microcapsules containing analgesics were manufactured in the same manner as Example 9, except that 2 g of methyl salicylate, 1 g of tocopherol acetate and 1 g of *l*-menthol were used (Example 10).

## Example 11

Thirty grams of the microcapsules containing analgesics in Example 9 were admixed with 30 g/l of a silicon based aqueous emulsion comprising, as a main component, an epoxy-modified dimethyl polysiloxane resin, to prepare an analgesic treating solution. Then, the under-listed 4 kinds of woven or knitted fabrics or cloths were applied on the reverse side thereof with the above-mentioned analgesic treating solution so that the microcapsules might adhere in an amount of 1.5% by weight based on the weight of the fabric or the applied portion of the cloths, then dried and subjected to a heat treatment in wet at 120~230 °C for one minute. The woven or knitted fabrics to which the microcapsules containing analgesics were thus made to adhere were dried according to a conventional method and forwarded to a finish-setting process to

provide analgesic woven or knitted fabrics.

- ① Plain weave fabric woven with No. 40 count cotton single yarn (gauze)
- ② Plain weave fabric woven with No. 30 count cotton single yarn (Yukata cloth).
- ③ Single jersey knitted with No. 40/2 count cotton plied yarn (shirting cloth).
- ④ Socks plain woven with a No. 60/2 count cotton surface yarn and a 30 denier 2 plied nylon back yarn.

Then, a bandage, Yukata and sport wear were made up from the above woven or knitted fabrics ①, ② and ③, respectively, and tested for the resistance to washing and the hand.

Table 4

Test Article	Microcapsules/ binder add-on amount (%)	Resistance to washing	Hand	Remarks
① Bandage	1.5/1.5	6	○	Invention
② Yukata	1.5/1.5	6	○	Invention
③ Sport shirt	1.5/1.5	12	○	"
④ Socks	1.5/1.5	10	○	"
④' Socks	1.5/-/3	4	○	"
④" Socks	0.8/4.0	20 or more	△	"
④''' Socks	1.5/0	1	○	Comparative Example

#### Example 12

On polyethylene film of 14 cm x 18 cm (many air holes of a 0.5 mm diameter were bored) applied with an adhesive, was superimposed an analgesic bandage of 14 cm x 16 cm applied with analgesic microcapsules of Example 10 in the same manner as that preparing the analgesic bandage in Example 11. Then, a release paper of 14 cm x 18 cm was laminated to manufacture an analgesic adhesive sheet.

The analgesic effect was evaluated by ten panelists. Then, it was found that no unpleasant feeling was felt as that would be felt when an ointment was applied and it displayed an analgesic effect by being rubbed when one had an ache.

#### Example 13

A polyester based polyurethane spun-bond non-woven fabric (unit weight: 80 g/m<sup>2</sup>, and diameter of single filament: 20-30 μm) was soaked in a mixed liquid (analgesic processing liquid) comprising 30 g/l of the analgesic microcapsules of Example 10 and 30 g/l of the silicone based aqueous emulsion of Example 11, each of which adhered in an amount of 1.5% by weight.

Then, a piece of the fabric 12 cm wide and 25 cm long was cut out, both ends of which were joined each other with a hot roll to fabricate an integral, analgesic supporter of a 24 cm circumference.

The analgesic effect was evaluated by 10 panelists who were tennis players and it was found that the supporter was excellent in fittability and air-permeability when it was worn, and displayed an analgesic effect by being rubbed when one felt fatigue or muscle ache.

#### Examples 14 and 15

On the supporter made of the polyurethane non-woven fabric of Example 13, the analgesic processing liquid of Example 13 was sprayed and fixed by ironing. The add-on amount of the analgesic microcapsules

was about 1.0% by weight based on the weight of the supporter (Example 14).

An analgesic processing liquid prepared by changing the amounts of both the analgesic microcapsules and silicone based resin in Example 13 to 60 g/l, was put into an aerosol can and liquidized propane gas (internal pressure at 20 °C of 3.1 kg/cm<sup>2</sup>) was charged at a weight ratio of the analgesic processing liquid/the gas = 70/30. Then, in the same manner as Example 14, the supporter of the polyurethane nonwoven fabric was sprayed with the liquid and ironed (Example 15).

Both the analgesic effect and wearability were as good as Example 13. Further, as the result of the test for resistance to washing, it was found that all displayed an analgesic effect by being rubbed until washing was repeated 4~6 times.

#### Example 16

Microcapsules containing analgesics were manufactured in the same manner as Example 9, except that 1 g of methyl salicylate and 2 g of l-menthol were used as analgesics and lauryl stearate was replaced by an acrylic acid copolymer.

Then, 2 kinds of stockings, the same as the foregoing Example 1, were knitted and dyed and, after finishing a fixing treatment, a processing treatment to apply the above-mentioned analgesic microcapsules was carried out in the same manner as Example 1.

After the processing treatment, drying and finish-setting were conducted to produce articles which were then tested for resistance to washing and hand.

#### Example 17

As a binder, a forced emulsified type polyurethane aqueous dispersion (Superflex E: manufactured by Dai-ichi Kogyo Seiyaku Co., Ltd.) was used. Exactly the same microcapsules, test articles and manufacturing process as Example 16 were employed.

The articles thus produced were tested in the same manner as Example 16.

The test results in the above Examples 16 and 17 were shown in Table 5.

**Table 5**

	Test Article	Microcapsules/binder add-on amount (%)	Resistance to washing	Hand
Example 16	①	1.5/1.5	5	○
	①	1.0/5.0	7	△
	②	0.6/3.0	7	○
	②	2.0/1.0	4	○
Example 17	①	1.5/1.5	4	○
	①	0.6/3.0	5	○
	②	1.0/5.0	6	△
	②	2.0/1.0	4	○
Comparative Example	①	1.0/0	1	○
	②	1.5/0	1	○

As shown in Table 5, the stockings having the microcapsules of the present invention adhering thereto exhibit a sufficient resistance of adhering force to washing as well as a good hand, and further display cool and refreshing feeling and analgesic effect by being rubbed.

#### Example 18

Fragrance processing liquids were obtained by mixing 50 parts each of aqueous dispersions of 40% microcapsules composed of a micro-envelope formed by polycondensation of methylol melamine, contain-

ing an aromatic oil of jasmine, sandalwood, rose or eucalyptus in an amount of 30%, 50% and 80%, respectively, (see Table 1, particle diameter: 5–10  $\mu\text{m}$ ) with 50 parts of an aqueous emulsion of 50% vinyl acetate. Five parts of the fragrance processing liquid were sprayed onto 95 parts of polyethylene hollow tubes for paddings, having a wall thickness of 0.3 mm, an outside diameter of 5 mm and a length of 7 mm and, after mixing lightly, the tubes were dried at 60 °C for 4 hours in a hot flue. In the course of drying, 2 hours after the commencement of drying, tubes were lightly mixed to prevent sticking to each others.

Twenty percent of the thus obtained hollow tubes having the microcapsules containing an aromatic agent adhering thereto were mixed in usual hollow tubes and stuffed in an inner net sack of a pillow case to manufacture a fragrant pillow. By 12 each of male and female panelists 30–35 years old, above 12 pillows were tested for sound sleeping. The bed room was made to be in unpleasant conditions at a temperature at about 25 °C and a relative humidity of 70%.

The next morning, the following results were obtained by questionnaire:

- (1) All panelists answered that the pillows containing an aromatic agent induced sound sleeping more than the usual pillows.
- (2) As for the kinds of aromatic agents, sandalwood, jasmine, rose and eucalyptus were loved in this order.
- (3) As for the content of the aromatic agents, 80% was generally preferred, except that as for eucalyptus, 30% is preferred to 80%, since some panelists were of opinion that its fragrance was too strong.

The washing test was conducted by washing the hollow tubes in steep with a neutral detergent solution for 2 hours, followed by washing with water for 10 minutes. Then, the effect of fragrance emission did not substantially changed after washing. Further 10 cycles of washing operation did not substantially change the effect.

**Table 6**

Test No.	Kind of Aromatic Oil	Content of Aromatic Oil (wt.%)
1	Jasmine	30
2	Jasmine	50
3	Jasmine	80
4	Sandalwood	30
5	Sandalwood	50
6	Sandalwood	80
7	Rose	30
8	Rose	50
9	Rose	80
10	Eucalyptus	30
11	Eucalyptus	50
12	Eucalyptus	80

#### Example 19

Forty grams per liter of microcapsules of a urea based resin containing an aromatic agent (jasmine-like fragrance, average particle diameter: 8  $\mu\text{m}$ , and wall membrane thickness: 1  $\mu\text{m}$ ) were mixed in 80 g/l of a silicone based aqueous emulsion comprising an epoxy-modified dimethyl polysiloxane resin as a main ingredient. This mixed emulsion was put into an aerosol can and liquidized propane gas (internal pressure at 20 °C of 3.1 kg) was charged at a weight ratio of the mixed emulsion/the gas = 70/30. Then, the emulsion was sprayed onto the under-mentioned panty stockings and fixed by ironing (the add-on amount

of the fragrant microcapsules was made to be about 0.5% by weight based on the weight of the fabric in the adhering portion).

As the result of the test for resistance to washing, according to JIS L 0217, 103 Method, it was found that the stockings emitted fragrance by being rubbed until washing was repeated 3~6 times.

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Panty stockings (support type).

	Leg portion:	(20d/1f polyurethane × 13d/3f × 13d/3f DCY) × 13d/3f raw silk yarn.
	Panty portion:	(20d/1f polyurethane × 30d/8f POY) × 30d/8f woolly yarn.
10	Tow portion:	13d/3f raw silk yarn × 30d/8f woolly yarn × 70d/18f woolly yarn.

#### Example 20

15 A mixed emulsion which was prepared by changing the content of the silicone based aqueous emulsion to 40 g/l in Example 19, was sprayed upon a one-piece dress (made of georgette; polyester/rayon = 50/50) and then fixed by ironing.

As the result of the test for resistance to washing, according to JIS L 0217, 401 Method, it was found that the dress emitted fragrance by being rubbed until washing was repeated 4~7 times.

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#### Example 21

A fragrance processing agent for spray which was prepared by changing the silicone based resin in Example 19 to a hydroxypropylated starch, was sprayed upon sheeting (plain weave of 120×76/inch, with No. 45 count yarn of polyester/cotton = 35/65) and fixed by ironing.

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#### Example 22

30 A panty stocking was soaked in a mixed emulsion prepared by changing the contents of the microcapsules and silicone based aqueous emulsion in Example 19 to 10 g/l and 20 g/l, respectively, and fixed by ironing.

The thus obtained fragrant panty stocking emitted an adequate fragrance caused by gradual breakage of microcapsules while it was worn or subjected to intentional application of friction thereto. This effect remained effective until the stocking was washed 3~6 times.

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#### [Industrial applicability]

When one wears the stockings according to the present invention, the microcapsules are broken little by little by friction while wearing, and encapsulated ascorbic acids, tocopherols or seaweed extracts are exposed and naturally contact with one's legs to provide a whitening or moisturizing effect thereto and also 40 preserve humidity of skin.

Accordingly, when going out, one can wear these stockings in such a sense as if one wore a usual whitening lotion, humidity preservable lotion or the like on one's legs before going to bed, so that the stockings can respond consumers' needs as a high value added article.

45 Alternatively, the textile structures of the present invention having microcapsules containing antipruritics or analgesics adhering thereto, display an antipruritic effect or analgesic effect (including cool and refreshing feeling), since the microcapsules are broken little by little when the structures are used or subjected to intentional application of friction thereto. Accordingly, the effect does not vanish instantly owing to sustained emission, and has sufficient lastingness.

50 Further, by providing a binder to the microcapsules at an appropriate ratio, bonding force and adhesivity are noticeably improved, whereby aimed add-on amount and durability of antipruritic effect or analgesic effect are acquired.

Further, the processing process requires no complicated processing steps and enables sure manufacture of the fibers or textile structures according to the present invention by applying thereto a treating agent prepared by mixing microcapsules with a binder at an appropriate ratio, followed by heat treatment.

55 Further, by providing a binder to the microcapsules at an appropriate ratio, bonding force and adhesivity are noticeably improved, whereby aimed add-on amount and resistance of effect to washing are acquired.

The processing liquid and its spray according to the present invention are applied to textile structures or the like by means of spraying or soaking, and fixed by drying with an iron or hot air dryer, so that they

are also suitable for home use.

Furthermore, regarding the paddings and pillows, since microcapsules encapsulating an aromatic agent are used, little of fragrance vanishes or is transferred to other materials during storage, so that the effect lasts long.

- 5 Since the microcapsules containing an aromatic agent are made to adhere to the paddings of the pillow, washing can be conducted with less washing cycles under milder washing conditions.

The pillows according to the present invention emit fragrance upon every movement of the head and can be used effectively.

- 10 The fragrance processing liquid and its spray according to the present invention are applied to textile structures or the like by means of spraying or soaking, and fixed by ironing, so that they are also suitable for home use. Thus, this invention has numerous advantages.

### Claims

- 15 1. A microcapsule characterized by having a particle diameter in the range of 2~300  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and encapsulating at least a substance having a function to improve physiological conditions of human skin.
2. A microcapsule as claimed in claim 1, wherein said substance is an ascorbic acid.
- 20 3. A microcapsule as claimed in claim 1, wherein said substance is a tocopherol.
4. A microcapsule as claimed in claim 1, wherein said substance is a seaweed extract.
- 25 5. A microcapsule as claimed in claim 1, wherein said substance is an antipruritic agent.
6. A microcapsule as claimed in claim 1, wherein said substance is an analgesic agent.
- 30 7. A microcapsule as claimed in claim 1, wherein said wall membrane comprises a formaline based resin as a main component.
8. A microcapsule characterized by having a particle diameter in the range of 5~30  $\mu\text{m}$  and a wall membrane comprising a formaline based resin as a main component and encapsulating at least an aromatic agent.
- 35 9. A treating liquid characterized by containing microcapsules having a particle diameter in the range of 2~300  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and encapsulating at least a substance having a function to improve physiological conditions of human skin, and a binder, at a weight ratio of 10:1~1:5.
- 40 10. The treating liquid claimed in claim 9, which further contains a propellant and is used as a spray.
11. A fragrance processing liquid characterized by containing microcapsules encapsulating an aromatic agent, and a binder, at a weight ratio of 10:1~1:5.
- 45 12. The fragrance processing liquid claimed in claim 11, which further contains a propellant and is used as a spray.
13. A liquid as claimed in any of claims 9 to 12, wherein said binder is a silicone based resin or urethane based resin.
- 50 14. A textile structure characterized by having microcapsules adhering thereto with a binder, said microcapsules having a particle diameter in the range of 2~300  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and encapsulating at least a substance having a function to improve physiological conditions of human skin, said microcapsules and binder being at a weight ratio in the range of 10:1~1:5, and a total add-on amount of both the microcapsules and binder being 0.3~15% based on the weight of the fibers in a portion to which the microcapsules and binder adhere.
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15. The textile structure claimed in claim 14, which is a stocking.

16. The textile structure claimed in claim 14, which is an underwear.

- 5 17. A textile sheet material characterized in that a first textile fabric having microcapsules adhering thereto with a binder is laminated with a second textile fabric or sheet, said microcapsules having a particle diameter in the range of 2~300  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and encapsulating at least a substance having a function to improve physiological conditions of human skin.

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#### Amended claims

1. (After amendment) A microcapsule for a fiber treatment agent, characterized by having a particle diameter in the range of 2~40  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and at least encapsulating at least one substance having a function to improve physiological conditions of human skin, selected from the group consisting of ascorbic acids, tocopherols, seaweed extracts, antipruritics and analgesics.

2. (Deleted).

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3. (Deleted).

4. (Deleted).

- 25 5. (Deleted).

6. (Deleted).

7. A microcapsule as claimed in claim 1, wherein said wall membrane comprises a formaline based resin as a main component.

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8. A microcapsule characterized by having a particle diameter in the range of 5~30  $\mu\text{m}$  and a wall membrane comprising a formaline based resin as a main component and encapsulating at least an aromatic agent.

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9. (After amendment) A fiber treatment liquid characterized by containing microcapsules having a particle diameter in the range of 2~40  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and at least encapsulating at least one substance having a function to improve physiological conditions of human skin, selected from the group consisting of ascorbic acids, tocopherols, seaweed extracts, antipruritics and analgesics, and a binder, at a weight ratio of 10:1~1:5.

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10. (After amendment) The fiber treatment liquid claimed in claim 9, which further contains a propellant and is used as a spray.

- 45 11. A fragrance processing liquid characterized by containing microcapsules encapsulating an aromatic agent, and a binder, at a weight ratio of 10:1~1:5.

12. The fragrance processing liquid claimed in claim 11, which further contains a propellant and is used as a spray.

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13. A liquid as claimed in any of claims 9 to 12, wherein said binder is a silicone based resin or urethane based resin.

14. (After amendment) A textile structure characterized by having microcapsules adhering thereto with a binder, said microcapsules having a particle diameter in the range of 2~40  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and at least encapsulating at least one substance having a function to improve physiological conditions of human skin, selected from the group consisting of ascorbic acids, tocopherols, seaweed extracts, antipruritics and analgesics, said microcapsules and

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binder being at a weight ratio in the range of 10:1~1:5, and a total add-on amount of both the microcapsules and binder being 0.3~15% based on the weight of the fibers in a portion to which the microcapsules and binder adhere.

5 15. The textile structure claimed in claim 14, which is a stocking.

16. The textile structure claimed in claim 14, which is an underwear.

10 17. (After amendment) A textile sheet material characterized in that a first textile fabric having microcapsules adhering thereto with a binder is laminated with a second textile fabric or sheet, said microcapsules having a particle diameter in the range of 2~40  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and at least encapsulating at least one substance having a function to improve physiological conditions of human skin, selected from the group consisting of ascorbic acids, tocopherols, seaweed extracts, antipruritics and analgesics.

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# INTERNATIONAL SEARCH REPORT

International Application No PCT/JP90/00981

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (If several classification symbols apply, indicate all) <sup>6</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC		
Int. Cl <sup>5</sup>	B01J13/02, A61K7/00, 7/46, 9/50, 47/34, A41B11/00, D06M23/12	
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
IPC	B01J13/02, A61K7/00, 7/46, 9/50, 47/34, A41B11/00, D06M23/12	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>8</sup>		
Jitsuyo Shinan Koho		1946 - 1989
Kokai Jitsuyo Shinan Koho		1971 - 1989
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT <sup>9</sup></b>		
Category <sup>10</sup>	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
X	JP, B2, 54-16566 (Stephen David Goldvi), 23 June 1979 (23. 06. 79), (Family: none)	1, 9, 13, 14 17
X	Asaji Kondo "Kogyo Gijutsu Library 25 Microcapsule", 20 April 1970 (20. 04. 70), Nikkan Kogyo Shinbunsha (Tokyo) p.3-11, p.19-21	1, 7, 8
X	JP, A, 47-9999 (The National Cash Register Co.), 20 May 1972 (20. 05. 72), (Family: none)	1, 9, 14, 16 17
Y	JP, U, 64-37402 (Kenmei Ureshino, Tomoko Kin), 7 March 1989 (07. 03. 89), (Family: none)	1, 5, 9, 14, 15, 16
Y	JP, A, 48-14183 (Asahi Chemical Industry Co., Ltd.), 22 February 1973 (22. 02. 73), (Family: none)	1, 9, 14, 17
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p><sup>14</sup> Special categories of cited documents: <sup>15</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"S" document member of the same patent family</p> </div> </div>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search		Date of Mailing of this International Search Report
October 18, 1990 (18. 10. 90)		October 29, 1990 (29. 10. 90)
International Searching Authority		Signature of Authorized Officer
Japanese Patent Office		

## FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

Y	JP, A, 49-19197 (Eurand SpA and De Felice), 20 February 1974 (20. 02. 74), & IT, A, 951409 & BE, A1, 798195 & NL, A, 7304896 & DE, A1, 2318336 & AR, A1, 198826 & BR, A0, 7302694 & FR, A1, 2254672 & GB, A, 1401143 & ES, A1, 413509 & IE, B, 37523 & FR, B3, 2254672	1, 7, 8, 11, 12
Y	JP, Y1, 50-43597 (Kazuo Kamagata, Tatsuo Matsui), 12 December 1975 (12. 12. 75), (Family: none)	1, 5, 6, 14, 17

V. ☐ OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE <sup>1</sup>

This international search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons:

1. ☐ Claim numbers ..... , because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claim numbers ..... because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claim numbers ..... because they are dependent claims and are not drafted in accordance with the second and third sentences of PCT Rule 6.4(a).

VI. ☐ OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING <sup>2</sup>

This International Searching Authority found multiple inventions in this international application as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the international application.
2. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims of the international application for which fees were paid, specifically claims:
3. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:
4. ☐ As all searchable claims could be searched without effort justifying an additional fee, the International Searching Authority did not invite payment of any additional fee.

## Remark on Protest

- ☐ The additional search fees were accompanied by applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

## FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

Y	JP, Y1, 48-31968 (Nichiban Co., Ltd.), 29 September 1973 (29. 09. 73), (Family: none)	1, 3, 5, 6, 14, 17
Y	JP, A, 59-73510 (Pola Chemical Industries Inc., Matsumoto Yushi Seiyaku K.K.), 25 April 1984 (25. 04. 84), (Family: none)	1, 3
Y	JP, A, 61-224962 (Sekisui Chemical Co., Ltd.), 6 October 1986 (06. 10. 86), (Family: none)	1, 4

V. ☐ OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE <sup>1</sup>

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## Remark on Protest

- ☐ The additional search fees were accompanied by applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

## FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

Y	JP, B1, 51-6733 (The Mennen Co.), 2 March 1976 (02. 03. 76), (Family: none)	9, 10, 11, 12
Y	JP, A, 58-210981 (Central Glass Co., Ltd.), 8 December 1983 (08. 12. 83), (Family: none)	9, 10
Y	JP, A, 62-12707 (Kuroda Japan K.K.), 21 January 1987 (21. 01. 87), (Family: none)	1, 2

V. ☐ OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE <sup>1</sup>

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**EP 0 436 729 A1**

(54) **MICROCAPSULE, TREATMENT LIQUID CONTAINING MICROCAPSULES, AND TEXTILE STRUCTURE HAVING MICROCAPSULES STUCK THERETO.**

⑤ This invention relates to a microcapsule having a particle diameter of 2 to 300  $\mu\text{m}$  and comprising at least such substances as acting to improve physiological conditions of human skin, for example, substances exhibiting such effects as skin whitening, aging preventive, humidity preservable, itch suppressive, pain-killing, or antiphlogistic ones, and/or aromatic agents contained within the filmy coating of synthetic high molecular substance thereof. The microcapsule is not broken when making, processing, or laundering the textile structure, however, is gradually broken when the textile structure is put on the human body, used for the other purpose, or subjected to intentional application of friction or pressure thereto, and releases acting substances contained therein. Treatment liquid comprising such microcapsules and binder, preferably containing spraying agent, adapt the microcapsules to tightly stick to textile structures as stocking, underwear, and bedclothes, thereby providing a textile structure to exhibit the aforesaid effects.



## [TECHNICAL FIELD]

The present invention relates to microcapsules encapsulating a substance having a function to improve physiological conditions of human skin, such as vitamin C, vitamin E, seaweed extracts, antipruritics and analgesics, and/or aromatic agents; treating liquids containing such microcapsules; and textile structures treated with such a treating liquid, particularly apparel which are worn contacting directly with human skin, such as stockings, socks, underwear or the like, bedclothes or medical auxiliary materials.

## [Background art]

Hitherto in the cosmetic field, etc., there have come into the market articles with the object of skin whitening, such as whitening creams, whitening packs or the like, namely, cosmetics incorporated with vitamin C (ascorbic acid) efficacious against melanopathy and can maintain a fair and fresh complexion by protecting the skin against speckling, freckling or the like. There also have been placed on the market articles with an object of moisturizing the skin, such as humidity preservable creams, humidity preservable packs or the like, namely, cosmetics incorporated with algae colloid, i.e., a seaweed extract, as an active principle having a moisturizing effect to prevent drying of the skin, which could realize a soft, young and fresh skin by moisturizing the skin.

Thus, recently, importance is being attached to the skin-care of hands and feet equally to the faces, so that whitening lotions or the like incorporated with vitamin C or seaweed extracts have appeared for application to arms or legs.

However, lotions or creams such as the above-mentioned type to be left as they have once been applied to the surface of the skin are directed to use after bathing, before sleeping or the like, which have not given a certain sustained function to the skin. Accordingly, it is the present situation that generally skin-care from going out in the morning until coming home has not been taken into consideration.

Pharmaceuticals with an object of analgesic, antiphlogistic or antipruritic have so far been developed in diversified dosage forms such as internal medicine, injection, ointment or plaster, and many have been placed on the market. For example, in Japanese Patent Application Laid-open No. 60-188,314 are described antipruritic plasters comprising an ointment compounded with crotaminton as an antipruritic active principle, and in Japanese Patent Application Laid-open No. 60-178,837 are described oral-administrable gelatine capsules encapsulating an anti-SRS-A agent.

However, these administration methods have not always been effective, as one feels uncomfortableness inherent in ointments when one has no pain nor itch, one cannot be given selectivity in acting position, or fast-acting effects when one feels pain or itch, feels uncomfortableness and harm inherent in injection, or the like. Further, as technology to utilize microcapsules, there have been proposed: a method of applying a mixture of microcapsules encapsulating a liquid toilet preparation with a size containing a melamine resin to textile articles (British Patent Specification No. 1,401,143); a method for preparing fragrant towel fabrics by applying a liquid mixture of aromatic-containing microcapsules with an acrylic resin to towel fabrics (Japanese Patent Application Laid-open No. 58-4,886); a process for preparing fragrance-emitting printed articles, by printing a printing paste comprising microcapsules composed of a filmy starch envelope encapsulating an aromatic agent, a thermoplastic material and a thickening agent (Japanese Patent Applications Laid-open Nos. 53-47,440 and 53-49,200); and the like. However, there have not yet been disclosed microcapsules encapsulating the above-mentioned material functionable to improve physiological conditions of the skin, such as vitamins, seaweed extracts, analgesics, antipruritics or the like (hereinafter, may be referred to as "skin-improver").

Further, as a hitherto proposed pillow having a fragrance, there have been those having a pillow-case coated with a resin containing an aromatic agent or those with a sachet or scent paper attached thereto.

In Japanese Patent Application Laid-open No. 61-63,716, there has been also proposed a fragrant core and sheath type composite filament comprising a core incorporated with a dispersion of an aromatic agent and having a cavity in the core. However, there has been a problem such that the aromatic agent is prone to volatilize or deteriorate at a high temperature, so that aromatic agents endurable in spinning are limited. Alternatively, application by transfer-printing method, as disclosed in Japanese Patent Application Laid-open No. 53-106,885, also cannot provide sufficiently a long-lasting fragrance. Further, problems also have arisen such that the binder permeates into woven or knitted yarns, resulting in a very stiff hand, or the transfer-printed portions have a different hand and are detached by washing, etc. Namely, the above-mentioned fragrant pillows have had a serious drawback such as poor resistance to washing. In order to enhance the resistance to washing, it is required to increase the amount of resin coating, wherefore the

hand of the pillow cases has been considerably impaired.

[Disclosure of invention]

5 A principal object of the present invention is to improve very naturally and continuously physiological conditions of the skin.

Another object is to provide apparel, particularly such as stockings, underwear or the like, which contacts directly with the skin and gradually releases a skin-improver by movement or action of the human body while it is worn, to give a long-lasting, whitening, humidity preserving, pain-killing, antipruritic or the  
10 like effect to the skin.

Further another object is to provide textile fabrics, or made-up articles or laminated sheet materials thereof which can attain "pain-killing or antipruritic effect when required".

A further different object is to provide a treating liquid containing a skin-improver or an aromatic agent which is excellent in resistance to washing and, further, a spray of the treating liquid containing a propellant.

15 The above-described objects can be achieved by a microcapsule characterized by encapsulating at least a substance having a function of improving physiological conditions of human skin, having a particle diameter within the range of 2-300  $\mu\text{m}$  and being composed of a wall membrane comprising a synthetic high molecular material.

The above-mentioned substance is preferably at least one skin-improver selected from the group  
20 consisting of ascorbic acids, tocopherols, seaweed extracts, analgesics and antipruritics.

The above-mentioned synthetic high molecular material comprises preferably a formaldehyde resin as a main component.

The present invention includes a treating liquid characterized by containing microcapsules encapsulating a substance having a function of improving physiological conditions of human skin and having a particle  
25 diameter within the range of 2-300  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material, and a binder, at a weight ratio of 10:1~1:5.

Such a treating liquid can be a spray containing a propellant.

The above-mentioned binder contained in the treating liquid of the present invention is preferably a silicone based resin or urethane based resin.

30 The present invention further includes textile structures characterized by having microcapsules encapsulating a substance having a function of improving physiological conditions of human skin and having a particle diameter within the range of 2-300  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material, adhering thereto with a binder, a weight ratio of said microcapsules to said binder being in the range of 10:1~1:5 and the total amount of said microcapsules and said binder adhering to the structure  
35 being 0.3~15% based on the weight of fibers in the adhering portion.

Typical textile structures of the above include stockings.

Additionally, underwear is also important as the textile structure of the present invention.

As another embodiment of the present invention, mention may be made of a textile sheet characterized in that a first textile fabric having the microcapsules adhering thereto is laminated on a second textile fabric  
40 or sheet.

A further different embodiment of the present invention is a microcapsule characterized by encapsulating an aromatic agent and having a particle diameter within the range of 5-30  $\mu\text{m}$  and a wall membrane comprising a formaline based resin as a main component.

Such a microcapsule encapsulating an aromatic agent can be mixed with a resinous binder at a weight  
45 ratio of 10:1~1:5 to prepare a fragrance processing liquid.

This processing liquid is preferred to be applied in the form of a spray further containing a propellant.

As ascorbic acids to be employed in the present invention, mention may be made of any known compounds comprising ascorbyl palmitate, ascorbyl stearate, ascorbyl dipalmitate, ascorbic acid phosphate magnesium salt, or the like. Particularly, ascorbyl dipalmitate is preferred in respect of whitening effect and  
50 feasibility in microencapsulating, which has a good endermic absorbability and high safety for skin, acts effectively as an ascorbic acid source and has been generally utilized as a material for compounding medicated cosmetics for which physiological effects of ascorbic acids are expected.

As tocopherols to be applied to the present invention, mention may be made of  $\alpha$ -tocopherol,  $\beta$ -tocopherol,  $\gamma$ -tocopherol and  $\delta$ -tocopherol, which function to restrain aging of the skin that is otherwise  
55 accelerated by peroxide lipid as well as to activate skin and also to prevent melanosis.

The seaweed extracts to be employed in the present invention are to mean, for example, those obtained by extracting dry powder of the genus Laminaria belonging to the class Phaeophyceae with JSCI purified water and adding JSCI 1,3-butylene glycol thereto. The laminaria contains abundant vitamins,

proteins and saccharides, in addition to minerals, such as calcium, phosphorus, iodine or the like, and is generally known to function to enhance humidity preserving action and metabolism.

As antipruritics to be employed in the present invention, mention may be made of known compounds, such as clemizole sulfate, isothipendyl hydrochloride, diphenhydramine and its derivatives, hydrocortisone, prednisolone and its homologues, fluorometholone, fluocinolone acetonide, formocortal, fludroxycortide, fluocinonide, flumetasone pivalate, triamcinolone, dexamethasone, betamethasone valerate, beclometasone dipropionate, guaiazulene, crotamiton, camphor, zinc white, indometacin, flufenamic acid, ibuprofen or the like. These are used alone or in combination.

As analgesics to be employed in the present invention, mention may be made of known pharmaceuticals to be used for muscle ache, contusion ache, neuralgia and stiffness, such as salicylic acid derivatives, such as methyl salicylate or the like, tocopherol acetate, diphenhydramine and its derivatives, zinc oxide, 1-menthol, camphor, or the like. These are used alone or in combination.

As an aromatic agent to be employed in the present invention, mention may be made of benzoin, cypress oil, ilang-ilang oil, fennel oil, neroli oil, chamomile oil, cardamon oil, clary sage oil, black pepper oil, cedar wood oil, jasmine oil, juniper oil, camphor, geranium oil, olibanum oil, basil oil, patchouli oil, rose oil, hyssop oil, sandalwood oil, pennyroyal oil, peppermint oil, bergamot oil, marjoram, melissane, myrrh, eucalyptus oil, lavender oil, rosemary oil and the like. For pillows, the jasmine oil, rose oil and sandalwood oil are preferred.

The wall membrane of the microcapsule according to the present invention is composed of a synthetic high molecular material comprising, as a main component, a thermosetting resin such as a formaline based resin, a polyester resin or the like (at least 50% by weight), preferably a urea-formaline based resin, a melamine-formaline based resin, and excellent in resistances to heat, pressure and water. Other than the above, acrylic resins (usable in combination with a cross-linking agent such as methylene-bis-acrylamide, divinyl compounds or the like), vinyl chloride based resins and cellulosic resins also can be used. The particle diameter of the microcapsule is generally within the range of 2-300  $\mu\text{m}$ , and when it adheres to fiber, it is preferred to be within the range of 4-40  $\mu\text{m}$  that is smaller than the diameter of single fiber. Particularly when an aromatic agent is contained or the microcapsules adhere to stockings, the range of 5-20  $\mu\text{m}$  is preferred. Further, these microcapsules are preferred to withstand pressure or friction during processing or washing, and to have such a strength that the microcapsules may be broken or cracked little by little after adhering to textile articles, when the textile articles are worn or by an intentional friction.

Alternatively, the percent of the wall membrane is generally 3-60 weight % based on the weight of the microcapsule and when the microcapsule is made to adhere to fiber, it is preferred to be within the range of 5-50 weight %. Particularly when it is made to adhere to a stocking, the range of 5-25 weight % is preferred.

Furthermore, the percent of the aromatic agent contained is 10-90 weight % and the thickness of the membrane is 0.3-4  $\mu\text{m}$ , preferably 0.5-2  $\mu\text{m}$ .

The composition of the microcapsule containing a skin-improver to be employed in the present invention is not specifically limited insofar as the microcapsule breaks to release the skin-improver by the action of an appropriate friction as mentioned above. However, low-formaline microcapsules are preferred.

The above-described microcapsules can be manufactured by known processes, such as an in situ polymerization process, an interfacial polymerization process or the like (for example, as disclosed in A. Kondo, "Microcapsules" in the Industrial Technology Library 25, published by Nikkan Kogyo Shimbusha, 1970, and Japanese Patent Application Publication No. 7724/1962). In the case of a formaline based resin wall membrane, a core component material compounded with at least a skin-improver or aromatic agent and urea or melamine are emulsified in water (using, as an emulsifier, sodium sulfonated polystyrene, polysodium acrylate, acrylic acid copolymer, maleic acid copolymer, polyvinyl alcohol, polyethylene glycol or the like, preferably at least acrylic acid copolymer or maleic acid copolymer particularly when the core component material comprises 1-menthol or peppermint oil; conducting pH control if required; and at a water temperature of 40°C), then a formaline aqueous solution is added and the temperature is elevated to 70°C while agitating, to conduct polycondensation reaction. Then, the produced microcapsules are filtered and dried to obtain the microcapsules containing a skin-improver or aromatic agent according to the present invention. Additionally, the size is controlled mainly by agitation power and concentration of the emulsifier, the percentage of the wall membrane is controlled mainly by concentration of urea or melamine in oil droplets and the porosity of the wall membrane is controlled mainly by concentration of formaline (in order to make it dense, highly concentrated formaline is used). Furthermore, in order to dissolve or dilute the skin-improver, alcohols such as decyl alcohol, lauryl alcohol, glycerine or the like, esters such as lauryl stearate, palmitic acid glyceride or the like, natural oils such as peppermint oil, tsubaki oil, soybean oil, sesame oil, rape oil, coconut oil, clove oil, turpentine oil, beef tallow, eucalyptus oil or the like, can be

incorporated additionally as a core component material (in this case, those incompatible with the wall membrane of the microcapsules should be selected).

The textile structures referred to in the present invention include yarns, staples, woven or knitted fabrics, nonwoven fabrics and secondary articles thereof, which may be composed of natural fibers, regenerated cellulosic fibers, synthetic fibers or mixtures thereof by blend spinning, plying, mix spinning, hybrid knitting or weaving, or the like. In connection with adhesion of binders, fibers having a rough surface, such as cotton, microporous fibers having microvoids or the like, or fibers having a compatibility with the binders are advantageous. The textile fabrics may be known fabrics such as woven, knitted or nonwoven fabrics or the like. Alternatively, as a sheet material, in addition to known films such as polyethylene films, polypropylene films or the like, papers including synthetic papers can be used.

Furthermore, the fibers to be employed in the present invention are preferred to be subjected in advance to a water-repelling pretreatment to prevent permeation of binders into knitting or weaving yarns or interstices of fabrics to stiffen the hand, so that the binder and microcapsules may adhere mainly to the surface of the fabrics and the hand inherent in fibers may not be impaired. As a water repelling treatment, known processes can be adopted. However, in the case of application of the products which requires no water-repellency, they may be only impregnated with a relatively small amount of the treating agent followed by drying. For example, there is mentioned a process wherein an emulsion prepared by admixing aluminum acetate and paraffin with an emulsifier and a protective colloid is incorporated and dried, a process wherein an emulsion prepared by admixing methyl hydrogen polysiloxane with an emulsifier and a metallic soap is incorporated, dried and heat-treated, or the like.

The textile structures treated with a skin-improver according to the present invention can be used as underwear, stockings, socks, pajamas, gauze, bandages, supporters, sheets or tapes laminated with textile fabrics or films, or the like.

The stocking that is a typical textile structure the present invention is applied to is to mean collectively all stockings, such as overknee stockings, full-length stockings up to groin, panty stockings comprising integrally united panty and stocking portions, and the like. Its material may be selected from any of synthetic fibers such as nylon fibers, polyester fibers or the like, and natural fibers such as cotton fibers, or the like. The knitting texture is also not specifically limited.

Further, the clothing to wear directly contacting with skin, such as lingerie, foundation, leotards, T-shirts or the like, and bedclothes to contact with skin, such as mattress covers, sheets, pillows or the like, are also as important in the present invention as the above-described stockings.

As a preferable processing process of such textile structures, mention may be made of a process wherein a treating liquid containing microcapsules encapsulating a skin-improver admixed with a resinous binder is applied to a textile structure, for example, a textile fabric or apparel, subjected in advance to water-repelling pretreatment, by means of soaking, padding, coating, spraying or printing.

The binder is not specifically limited insofar as it is a known resin such as silicone based, urethane based, vinyl acetate based, acrylic based, vinyl chloride based, phenolic based or the like, or a known sizing agent such as processed starch or the like. However, silicone based, urethane based or the like resins forming a rubbery film are preferred in respects of durability and pressure absorbability. In particular, the silicone based resinous binders display a coating effect and play a role as an adhesive between microcapsules containing a skin-improver and knitted fabrics and, inter alia, a silicone based aqueous emulsion type which is excellent in water-dispersibility and can be diluted readily with water, for example, an emulsion comprising, as a main ingredient, an organopolysiloxane emulsified with an emulsifier, is preferred. This hardens upon removal of water, to form a rubbery film having characteristics of a silicone rubber and exhibits an endurable bonding effect. Among the others, preferred are those which can be further dried and treated at 130°C or less. Additionally, the resinous binders may be either of a solution type or an emulsion type. From the viewpoint of handling feasibility and price, an aqueous emulsion type is preferred. For example, silicone based resins, urethane based resins and vinyl acetate, since they harden upon removal of water to form rubbery films, display an endurable bonding effect and are most preferred.

The binder is applied in an amount of 0.1-5 times, preferably 0.2-2 times (by weight) that of the microcapsules and displays a sufficient bonding effect. If it is less than 0.1 time, the binding function extremely decreases, while even if it is applied in an amount of more than 5 times, the add-on percent of the microcapsules does not substantially change, inversely causing a problem in the soft hand of fibers or fabrics, so that it is not preferred. Further, the total amount of both of them adhering usually occupies 0.3-15%, preferably 0.5-5.0% based on the weight of the fibers at the portion they adhere to. Namely, since the microcapsules adhere sufficiently to the fibers by applying a binder such as a silicone based resin or the like at the above-mentioned ratio, if the total amount of both of them adhering is less than 0.3% as specified above, both the skin-improving effect and durability are insufficient, while if it exceeds 15%, it affects the

hand of the fibers and further the skin-improver releasing at one time will function excessively, so that it is not suitable either. Namely, the above-specified adhering amount will satisfy all requirements for providing preferable effects of the skin-improver as well as preferable hand and softness and, besides, the skin-improving effects with an appropriate durability.

5 The binders are preferred to be applied onto final products, such as apparel, stockings or the like, which are not further subjected to post-processing. A treating liquid containing a binder such as silicone resins or the like may be coated and dewatered or dried by such a means as not impairing the hand.

As a propellant to be employed in the treating liquid spray of the present invention, liquidized propane or butane, LP gas or the like and mixtures thereof are preferred. The mixing ratio of the propellant to the  
10 above-described emulsion is generally 3:97~20:80 (by weight), preferably 5:95~40:60. For a good spraying condition or ironing, known additives such as surfactants, ironing lubricants, glycols, alcohols or the like can be admixed (ironing or hot air drying is conducted preferably at not higher than 130 °C).

Padding materials to be used for the pillows which are particularly important among the bedclothes according to the present invention are not specifically limited in plastics, fibers, wood chips, buckwheat  
15 chaff and the like, and preferred, however, to be polyethylene hollow tubes for their air permeability.

As a method for applying the microcapsules containing an aromatic agent with a resinous binder to the paddings for the pillows, mention may be made of a soaking method, spraying method, coating method, or the like. When the hollow tubes are used, the spraying method is preferred. In the soaking method, microcapsules adhering in the hollow portions of the tubes do not contribute to emission of fragrance, since  
20 they are not broken, thereby resulting in a low yield. The resinous binders are applied generally in an amount of 0.2-5 times, preferably 0.5-2 times (by weight) that of the microcapsules, to present a sufficient bonding effect.

The pillows according to the present invention emit fragrance as the microcapsules break little by little due to mutual frictions of the padding materials in the pillow, caused by every movement of the head. The  
25 feature lies in sound sleep induced at sleepless time, as the more frequently the head moves, the more microcapsules break. On the other hand, since the microcapsules do not break during storing, the fragrance never emits and vanishes.

[Best mode for carrying out the invention]

30

Next, explanation will be made by way of an example of the manufacturing process of the above-mentioned skin-improving stockings.

In this manufacturing process, the treatment for applying the microcapsules containing a skin-improver is preferred to be conducted at the time of softening treatment after dyeing and fixing of the stockings, as  
35 an excellent treating effect is exhibited efficiently.

On the outset, microcapsules and a binder at a ratio (by weight) of 10:1~1:5 are fed into a treating machine to prepare a treating bath also containing a softening agent. At this time, each chemical should be fed after having been sufficiently dissolved and diluted in water. Then, when these have been sufficiently homogenized, a buffer agent is introduced. This buffer agent is for controlling hydrogen ion concentration to  
40 set and maintain an optimum pH value. As the buffer agent, mention may be made of various materials, such as those comprising, as a main ingredient, a condensed phosphate, which display an excellent pH buffer ability, or the like. However, it is not specifically limited, insofar as it can set and maintain the pH value of the treating bath within the range of 4~6 by its property and amount of feeding. Namely, owing to the fact that making the treating bath acidic will stabilize the treatment with a binder that is weak for alkalis,  
45 promote the reaction, and so forth, the bonding force is strengthened between the microcapsules and binder as well as between the microcapsules/binder and knitted fabrics, whereby adsorbability is extremely improved. Accordingly, the pH value of the treating bath is made to be less than 6. However, if the pH value is as too low as less than 4, the microcapsules and binder coagulate to form a complex which will cause an uneven adhesion, so that it is not suitable. Accordingly, the pH value of the treating bath should be set  
50 within the range of 4~6, preferably at a target value of 4.5~5.5.

Then, an appropriate amount of stockings is introduced into this treating bath and heat-treated at 20~80 °C. If the treating temperature is lower than 20 °C, a satisfactory treating effect can not be obtained, even if the treating time is extended, while if the temperature is higher than 80 °C, it is neither good for each chemical nor the stocking and causes problems in quality, so that it is preferred to be within the  
55 above-mentioned range, particularly 40~60 °C that is a usual temperature for softening treatment. Further, as for the treating time, though it relates to temperature, a long time does not necessarily provide an excellent treating effect so that about 15~30 minutes are enough.

Now, the thus obtained, treated stockings are forwarded to a subsequent process comprising de-

watering, drying and finish-setting steps and finished articles are produced.

Preferable embodiments of the present invention will be arranged and described hereinbelow.

- (a) A microcapsule as claimed in claim 2, wherein the ascorbic acid is ascorbyl dipalmitate.
- (b) A microcapsule as claimed in claim 4, wherein the seaweed extract is an extract liquid of the genus Laminaria belonging to the class Phaeophyceae, admixed with JSCI 1,3-butylene glycol.
- (c) A microcapsule as claimed in claim 5, wherein the antipruritic agent is selected from the group consisting of clemizole phosphate, isothipendyl hydrochloride, diphenhydramine and its derivatives, hydrocortisone and prednisolone.
- (d) A microcapsule as claimed in claim 5, wherein the analgesic agent is methyl salicylate.
- (e) A microcapsule as claimed in claim 7, wherein the formaline based resin is a urea-formaline based resin or a melamine-formaline based resin.
- (f) A microcapsule as claimed in claim 1, wherein the particle diameter is within the range of 5–30  $\mu\text{m}$ .
- (g) A microcapsule as claimed in claim 1, wherein the wall membrane occupies 5–25% by weight of the microcapsule.
- (h) A textile structure as claimed in claim 14, wherein the binder forms a rubbery film.
- (i) A textile structure as claimed in claim 14, wherein the binder is a silicone based resin.
- (j) A textile structure as claimed in claim 14, wherein the substance having a function to improve physiological conditions of human skin includes at least 1-menthol to also provide refreshing and cool feeling.

The present invention will be explained more concretely hereinafter by way of example.

In the examples, the test for resistance to washing was conducted according to JIS L 0217, 103 Method, and represented by the frequency until the number of microcapsules adhering decreased to 30% or less of the initial number. The percent and part are by weight unless otherwise specified.

#### Example 1

On the outset, microcapsules were manufactured as mentioned below.

Three grams of ascorbyl dipalmitate, 8 g of triglyceride, 9 g of squalane, 6 g of a sodium sulfonated polystyrene and 4 g of urea were added to 300 g of water, pH was controlled at 4.0 and the temperature was elevated to 40 °C under agitation, to emulsify. Then, 10 g of a 30% formaline aqueous solution was added and the liquid temperature was increased from 40 °C to 70 °C over 15 minutes while agitating at 500 rpm with a laboratory stirrer. Maintaining the temperature at 70 °C for 60 minutes, a polycondensation reaction was carried out. The produced fine particles were separated from the mother liquid by a glass filter and washed with water. Then, after drying in air, heat treatment at 105 °C was conducted for one minute.

The obtained microcapsules had a particle diameter of 7–15  $\mu\text{m}$  (averaging 10  $\mu\text{m}$ ) and a wall membrane content of 18% by weight.

Then, the under-listed 2 kinds of stockings were knit and dyed and, after a fixing treatment, processed with the above-described microcapsules according to the aforementioned manufacturing process.

Test article:

- ① Panty stockings.  
Leg portion: 15d/3f Kennel yarn.  
Panty and tow portions: 30d/8f woolly yarn.
  - ② Panty stockings (support type).  
Leg portion: (20x13x13 DCY)x13d/3f raw silk yarn.  
Panty portion: (20x30 POY)x30d/8f woolly yarn.  
Tow portion: 13d/3f raw silk yarn X 30d/8f woolly yarn X 70d/18f woolly yarn.
- Binder: San Softener TAFF A (manufactured by Sanyo Chemical Industries Ltd.) ... 2% owf.  
Buffer agent: Ultra MT (manufactured by Mitejima Kagaku Kogyo Ltd.)

After processing, drying and finish-setting were performed to provide articles and tests for resistance to washing and hand were conducted.

#### Example 2

As a binder, a forced emulsified type polyurethane aqueous dispersion (Superflex E: manufactured by Daiichi Kogyo Seiyaku K.K.) was used. With regard to microcapsules, test articles and manufacturing processes, those exactly the same as Example 1 were employed.

Articles produced were tested in the same manner as Example 1.

The test results in the above 2 Examples are shown in Table 1.

Table 1

	Test Article	Microcapsules/binder add-on amount (%)	Resistance to washing	Hand
Example 1	①	1.5/1.5	5	○
	①	1.0/5.0	7	○
	②	0.8/4.0	8	△
	②	2.0/1.0	4	○
Example 2	①	1.5/1.5	4	○
	①	0.8/4.0	5	○
	②	1.0/5.0	6	△
	②	2.0/1.0	4	○
Comparative Example	①	1.0/0	1	○
	②	1.5/0	1	○

As shown in the above Table, the stockings with microcapsules adhering thereto according to the present invention have a sufficient resistance of bonding force to washing and a good hand.

#### Example 3

On the outset, a seaweed extract was manufactured according to the under-described manufacturing process and further microcapsules encapsulating it were manufactured.

Twenty grams of a dry powder of the genus *Laminaria* belonging to the class *Phaeophyceae* were admixed with 120 g of JSCI purified water and then extracted at 70–80 °C for 2 hours, followed by filtration to obtain 80 g of filtrate. To this filtrate, 20 g of JSCI 1,3-butylene glycol and 0.3 g of JSCI methyl paraoxybenzoate were added and heated while stirring at 70–80 °C for 1 hour, followed by filtration, to obtain 100 g of seaweed extract.

Then, 3 g of the seaweed extract, 8 g of triglyceride, 9 g of squalane, 6 g of sodium sulfonated polystyrene and 4 g of urea were added to 300 g of water, pH was controlled at 4.0 and the temperature was elevated to 40 °C under agitation, to emulsify. Then, 10 g of a 30% formaline aqueous solution was added and the liquid temperature was increased from 40 °C to 70 °C over 15 minutes while agitating at 500 rpm with a laboratory stirrer. Maintaining the temperature at 70 °C for 60 minutes, a polycondensation reaction was carried out. The produced fine particles were separated from the mother liquid by a glass filter and washed with water. Then, after drying in air, heat treatment at 105 °C was conducted for one minute.

The obtained microcapsules had a particle diameter of 7–15 μm (averaging 10 μm) and a wall membrane content of 18% by weight.

Then, 2 kinds of stockings, the same as those in the foregoing Example 1, were knit and dyed and, after a fixing treatment, processed with the above-described microcapsules according to the aforementioned manufacturing process.

After processing, drying and finish-setting were performed to provide articles and tests for resistance to washing and hand were conducted.

#### Example 4

As a binder, a forced emulsified type polyurethane aqueous dispersion (Superflex E: manufactured by Daiichi Kogyo Seiyaku K.K.) was used. With regard to microcapsules, test articles and manufacturing processes, those exactly the same as Example 3 were employed.

Articles produced were tested in the same manner as Example 3.

The test results in the above Examples 3 and 4 are shown in Table 2.

Table 2

	Test Article	Microcapsules/binder add-on amount (%)	Resistance to washing	Hand
Example 3	①	1.5/1.5	5	○
	①	1.0/5.0	7	○
	②	0.8/4.0	8	△
	②	2.0/1.0	4	○
Example 4	①	1.5/1.5	4	○
	①	0.8/4.0	5	○
	②	1.0/5.0	6	△
	②	2.0/1.0	4	○
Comparative Example	①	1.0/0	1	○
	②	1.5/0	1	○

As shown in the above Table, the stockings with microcapsules adhering thereto according to the present invention have a sufficient resistance of bonding force to washing and a good hand.

#### Examples 5 and 6

Two grams of clemizole sulfate, 1 g of dl-camphor, 8 g of lauryl stearate, 9 g of peppermint oil, 6 g of a sodium sulfonated polystyrene and 4 g of urea were added to 300 g of water, pH was controlled at 4.0 and the temperature was elevated to 40°C under agitation, to emulsify. Then, 10 g of a 30% formaline aqueous solution was added and the liquid temperature was increased from 40°C to 70°C over 15 minutes while agitating at 500 rpm with a laboratory stirrer. Maintaining the temperature at 70°C for 60 minutes, a polycondensation reaction was carried out. The produced fine particles were separated from the mother liquid by a glass filter and washed with water. Then, after drying in air, heat treatment at 105°C was conducted for one minute.

The obtained microcapsules had a particle diameter of 20~30 μm (averaging 24 μm) and a wall membrane content of 18% by weight (Example 5).

Microcapsules containing antipruritics were manufactured in the same manner as Example 5, except that 1.5 g of clemizole sulfate and 1.5 g of diphenhydramine were used (Example 6).

#### Example 7

Thirty grams of the microcapsules containing antipruritics in Example 5 were admixed with 30 g/l of a silicone based aqueous emulsion comprising, as a main component, an epoxy-modified dimethyl polysiloxane resin. Then, the under-listed 4 kinds of woven or knitted fabrics or cloths were applied on the reverse side thereof (as for the stockings, only on the leg portion) with the above-mentioned emulsion so that the micro-capsules might adhere in an amount of 1.5% by weight based on the weight of the fabric or the applied portion of the cloths, then dried and subjected to a heat treatment in wet at 120~130°C for one minute. The woven or knitted fabrics to which the microcapsules were thus made to adhere were dried according to a conventional method and forwarded to a finish-setting process to provide antipruritic woven or knitted fabrics.

- ① Plain weave fabric woven with No. 40 count cotton single yarn (gauze)
- ② Plain weave fabric woven with No. 30 count cotton single yarn (Yukata cloth).
- ③ Single jersey knitted with No. 40/2 count cotton plied yarn (shirting cloth).
- ④ Socks plain woven with a No. 60/2 count cotton surface yarn and a 30 denier 2 plied nylon back yarn.

Then, a bandage, Yukata and sport shirt were made up from the above woven or knitted fabrics ①, ② and ③, respectively, and tested for the resistance to washing and the hand.



Table 3

Test Article	Microcapsules/ binder add-on amount (%)	Resistance to washing	Hand	Remarks
① Bandage	1.5/1.5	5	○	Invention
② Yukata	1.5/1.5	9	○	"
③ Sport shirt	1.5/1.5	12	○	"
④ Socks	1.5/1.5	11	○	"
④' Socks	0.8/4.0	20 or more	△	"
④" Socks	1.5/0	1	○	Comparative Example

## Example 8

On a polyethylene film of 14 cm X 18 cm (many air holes of a 0.5 mm diameter were bored) applied with an adhesive agent, was superimposed an antipruritic bandage of 14 cm x 16 cm applied with antipruritic microcapsules of Example 6 in the same manner as that preparing the antipruritic bandage in Example 7. Then, a release paper of 14 cm x 18 cm was laminated to manufacture an antipruritic adhesive sheet.

The antipruritic effect was evaluated by ten panelists. Then, it was found that no unpleasant feeling was felt as that would be felt when an ointment was applied and it displayed an antipruritic effect by being rubbed when one had itch.

## Examples 9 and 10

Two grams of methyl salicylate, 1 g of *l*-menthol, 8 g of lauryl stearate, 9 g of peppermint oil, 6 g of a sodium sulfonated polystyrene and 4 g of urea were added to 300 g of water, pH was controlled at 4.0 and the temperature was elevated to 40°C under agitation, to emulsify. Then, 10 g of a 30% formaline aqueous solution was added and the liquid temperature was increased from 40°C to 70°C over 15 minutes while agitating at 500 rpm with a laboratory stirrer. Maintaining the temperature at 70°C for 60 minutes, a polycondensation reaction was carried out. The produced fine particles were separated from the mother liquid by a glass filter and washed with water. Then, after drying in air, heat treatment at 105°C was conducted for one minute.

The obtained microcapsules had a particle diameter of 20~30  $\mu$ m (averaging 24  $\mu$ m) and a wall membrane content of 18% by weight (Example 9).

Microcapsules containing analgesics were manufactured in the same manner as Example 9, except that 2 g of methyl salicylate, 1 g of tocopherol acetate and 1 g of *l*-menthol were used (Example 10).

## Example 11

Thirty grams of the microcapsules containing analgesics in Example 9 were admixed with 30 g/l of a silicon based aqueous emulsion comprising, as a main component, an epoxy-modified dimethyl polysiloxane resin, to prepare an analgesic treating solution. Then, the under-listed 4 kinds of woven or knitted fabrics or cloths were applied on the reverse side thereof with the above-mentioned analgesic treating solution so that the microcapsules might adhere in an amount of 1.5% by weight based on the weight of the fabric or the applied portion of the cloths, then dried and subjected to a heat treatment in wet at 120~230°C for one minute. The woven or knitted fabrics to which the microcapsules containing analgesics were thus made to adhere were dried according to a conventional method and forwarded to a finish-setting process to

provide analgesic woven or knitted fabrics.

- ① Plain weave fabric woven with No. 40 count cotton single yarn (gauze)
- ② Plain weave fabric woven with No. 30 count cotton single yarn (Yukata cloth).
- ③ Single jersey knitted with No. 40/2 count cotton plied yarn (shirting cloth).
- ④ Socks plain woven with a No. 60/2 count cotton surface yarn and a 30 denier 2 plied nylon back yarn.

Then, a bandage, Yukata and sport wear were made up from the above woven or knitted fabrics ①, ② and ③, respectively, and tested for the resistance to washing and the hand.

Table 4

Test Article	Microcapsules/ binder add-on amount (%)	Resistance to washing	Hand	Remarks
① Bandage	1.5/1.5	6	○	Invention
② Yukata	1.5/1.5	6	○	Invention
③ Sport shirt	1.5/1.5	12	○	"
④ Socks	1.5/1.5	10	○	"
④' Socks	1.5/-/3	4	○	"
④" Socks	0.8/4.0	20 or more	△	"
④''' Socks	1.5/0	1	○	Comparative Example

#### Example 12

On polyethylene film of 14 cm x 18 cm (many air holes of a 0.5 mm diameter were bored) applied with an adhesive, was superimposed an analgesic bandage of 14 cm x 16 cm applied with analgesic microcapsules of Example 10 in the same manner as that preparing the analgesic bandage in Example 11. Then, a release paper of 14 cm x 18 cm was laminated to manufacture an analgesic adhesive sheet.

The analgesic effect was evaluated by ten panelists. Then, it was found that no unpleasant feeling was felt as that would be felt when an ointment was applied and it displayed an analgesic effect by being rubbed when one had an ache.

#### Example 13

A polyester based polyurethane spun-bond non-woven fabric (unit weight: 80 g/m<sup>2</sup>, and diameter of single filament: 20~30 μm) was soaked in a mixed liquid (analgesic processing liquid) comprising 30 g/l of the analgesic microcapsules of Example 10 and 30 g/l of the silicone based aqueous emulsion of Example 11, each of which adhered in an amount of 1.5% by weight.

Then, a piece of the fabric 12 cm wide and 25 cm long was cut out, both ends of which were joined each other with a hot roll to fabricate an integral, analgesic supporter of a 24 cm circumference.

The analgesic effect was evaluated by 10 panelists who were tennis players and it was found that the supporter was excellent in fitability and air-permeability when it was worn, and displayed an analgesic effect by being rubbed when one felt fatigue or muscle ache.

#### Examples 14 and 15

On the supporter made of the polyurethane non-woven fabric of Example 13, the analgesic processing liquid of Example 13 was sprayed and fixed by ironing. The add-on amount of the analgesic microcapsules

was about 1.0% by weight based on the weight of the supporter (Example 14).

An analgesic processing liquid prepared by changing the amounts of both the analgesic microcapsules and silicone based resin in Example 13 to 60 g/l, was put into an aerosol can and liquidized propane gas (internal pressure at 20°C of 3.1 kg/cm<sup>2</sup>) was charged at a weight ratio of the analgesic processing liquid/the gas = 70/30. Then, in the same manner as Example 14, the supporter of the polyurethane nonwoven fabric was sprayed with the liquid and ironed (Example 15).

Both the analgesic effect and wearability were as good as Example 13. Further, as the result of the test for resistance to washing, it was found that all displayed an analgesic effect by being rubbed until washing was repeated 4~6 times.

10

#### Example 16

Microcapsules containing analgesics were manufactured in the same manner as Example 9, except that 1 g of methyl salicylate and 2 g of l-menthol were used as analgesics and lauryl stearate was replaced by an acrylic acid copolymer.

15

Then, 2 kinds of stockings, the same as the foregoing Example 1, were knitted and dyed and, after finishing a fixing treatment, a processing treatment to apply the above-mentioned analgesic microcapsules was carried out in the same manner as Example 1.

20

After the processing treatment, drying and finish-setting were conducted to produce articles which were then tested for resistance to washing and hand.

#### Example 17

As a binder, a forced emulsified type polyurethane aqueous dispersion (Superflex E: manufactured by Dai-ichi Kogyo Seiyaku Co., Ltd.) was used. Exactly the same microcapsules, test articles and manufacturing process as Example 16 were employed.

25

The articles thus produced were tested in the same manner as Example 16.

The test results in the above Examples 16 and 17 were shown in Table 5.

30

Table 5

	Test Article	Microcapsules/binder add-on amount (%)	Resistance to washing	Hand
35	①	1.5/1.5	5	○
	①	1.0/5.0	7	△
	②	0.6/3.0	7	○
	②	2.0/1.0	4	○
40	①	1.5/1.5	4	○
	①	0.6/3.0	5	○
	②	1.0/5.0	6	△
	②	2.0/1.0	4	○
45	①	1.0/0	1	○
	②	1.5/0	1	○

50

As shown in Table 5, the stockings having the microcapsules of the present invention adhering thereto exhibit a sufficient resistance of adhering force to washing as well as a good hand, and further display cool and refreshing feeling and analgesic effect by being rubbed.

#### 55 Example 18

Fragrance processing liquids were obtained by mixing 50 parts each of aqueous dispersions of 40% microcapsules composed of a micro-envelope formed by polycondensation of methylol melamine, contain-

ing an aromatic oil of jasmine, sandalwood, rose or eucalyptus in an amount of 30%, 50% and 80%, respectively, (see Table 1, particle diameter: 5–10  $\mu\text{m}$ ) with 50 parts of an aqueous emulsion of 50% vinyl acetate. Five parts of the fragrance processing liquid were sprayed onto 95 parts of polyethylene hollow tubes for paddings, having a wall thickness of 0.3 mm, an outside diameter of 5 mm and a length of 7 mm and, after mixing lightly, the tubes were dried at 60° C for 4 hours in a hot flue. In the course of drying, 2 hours after the commencement of drying, tubes were lightly mixed to prevent sticking to each others.

Twenty percent of the thus obtained hollow tubes having the microcapsules containing an aromatic agent adhering thereto were mixed in usual hollow tubes and stuffed in an inner net sack of a pillow case to manufacture a fragrant pillow. By 12 each of male and female panelists 30–35 years old, above 12 pillows were tested for sound sleeping. The bed room was made to be in unpleasant conditions at a temperature at about 25° C and a relative humidity of 70%.

The next morning, the following results were obtained by questionnaire:

- (1) All panelists answered that the pillows containing an aromatic agent induced sound sleeping more than the usual pillows.
- (2) As for the kinds of aromatic agents, sandalwood, jasmine, rose and eucalyptus were loved in this order.
- (3) As for the content of the aromatic agents, 80% was generally preferred, except that as for eucalyptus, 30% is preferred to 80%, since some panelists were of opinion that its fragrance was too strong.

The washing test was conducted by washing the hollow tubes in steep with a neutral detergent solution for 2 hours, followed by washing with water for 10 minutes. Then, the effect of fragrance emission did not substantially changed after washing. Further 10 cycles of washing operation did not substantially change the effect.

Table 6

Test No.	Kind of Aromatic Oil	Content of Aromatic Oil (wt.%)
1	Jasmine	30
2	Jasmine	50
3	Jasmine	80
4	Sandalwood	30
5	Sandalwood	50
6	Sandalwood	80
7	Rose	30
8	Rose	50
9	Rose	80
10	Eucalyptus	30
11	Eucalyptus	50
12	Eucalyptus	80

#### Example 19

Forty grams per liter of microcapsules of a urea based resin containing an aromatic agent (jasmine-like fragrance, average particle diameter: 8  $\mu\text{m}$ , and wall membrane thickness: 1  $\mu\text{m}$ ) were mixed in 80 g/l of a silicone based aqueous emulsion comprising an epoxy-modified dimethyl polysiloxane resin as a main ingredient. This mixed emulsion was put into an aerosol can and liquidized propane gas (internal pressure at 20° C of 3.1 kg) was charged at a weight ratio of the mixed emulsion/the gas = 70/30. Then, the emulsion was sprayed onto the under-mentioned panty stockings and fixed by ironing (the add-on amount

of the fragrant microcapsules was made to be about 0.5% by weight based on the weight of the fabric in the adhering portion).

As the result of the test for resistance to washing, according to JIS L 0217, 103 Method, it was found that the stockings emitted fragrance by being rubbed until washing was repeated 3~6 times.

5

Panty stockings (support type).

Leg portion: (20d/1f polyurethane × 13d/3f × 13d/3f DCY) × 13d/3f raw silk yarn.  
 Panty portion: (20d/1f polyurethane × 30d/8f POY) × 30d/8f woolly yarn.  
 10 Tow portion: 13d/3f raw silk yarn × 30d/8f woolly yarn × 70d/18f woolly yarn.

#### Example 20

A mixed emulsion which was prepared by changing the content of the silicone based aqueous emulsion to 40 g/l in Example 19, was sprayed upon a one-piece dress (made of georgette; polyester/rayon = 50/50) and then fixed by ironing.

As the result of the test for resistance to washing, according to JIS L 0217, 401 Method, it was found that the dress emitted fragrance by being rubbed until washing was repeated 4~7 times.

#### 20 Example 21

A fragrance processing agent for spray which was prepared by changing the silicone based resin in Example 19 to a hydroxypropylated starch, was sprayed upon sheeting (plain weave of 120×76/inch, with No. 45 count yarn of polyester/cotton = 35/65) and fixed by ironing.

25

#### Example 22

A panty stocking was soaked in a mixed emulsion prepared by changing the contents of the microcapsules and silicone based aqueous emulsion in Example 19 to 10 g/l and 20 g/l, respectively, and fixed by ironing.

30 The thus obtained fragrant panty stocking emitted an adequate fragrance caused by gradual breakage of microcapsules while it was worn or subjected to intentional application of friction thereto. This effect remained effective until the stocking was washed 3~6 times.

#### 35 [Industrial applicability]

When one wears the stockings according to the present invention, the microcapsules are broken little by little by friction while wearing, and encapsulated ascorbic acids, tocopherols or seaweed extracts are exposed and naturally contact with one's legs to provide a whitening or moisturizing effect thereto and also preserve humidity of skin.

40 Accordingly, when going out, one can wear these stockings in such a sense as if one wore a usual whitening lotion, humidity preservable lotion or the like on one's legs before going to bed, so that the stockings can respond consumers' needs as a high value added article.

Alternatively, the textile structures of the present invention having microcapsules containing antipruritics or analgesics adhering thereto, display an antipruritic effect or analgesic effect (including cool and refreshing feeling), since the microcapsules are broken little by little when the structures are used or subjected to intentional application of friction thereto. Accordingly, the effect does not vanish instantly owing to sustained emission, and has sufficient lastingness.

Further, by providing a binder to the microcapsules at an appropriate ratio, bonding force and adhesivity are noticeably improved, whereby aimed add-on amount and durability of antipruritic effect or analgesic effect are acquired.

Further, the processing process requires no complicated processing steps and enables sure manufacture of the fibers or textile structures according to the present invention by applying thereto a treating agent prepared by mixing microcapsules with a binder at an appropriate ratio, followed by heat treatment.

55 Further, by providing a binder to the microcapsules at an appropriate ratio, bonding force and adhesivity are noticeably improved, whereby aimed add-on amount and resistance of effect to washing are acquired.

The processing liquid and its spray according to the present invention are applied to textile structures or the like by means of spraying or soaking, and fixed by drying with an iron or hot air dryer, so that they

are also suitable for home use.

Furthermore, regarding the paddings and pillows, since microcapsules encapsulating an aromatic agent are used, little of fragrance vanishes or is transferred to other materials during storage, so that the effect lasts long.

5 Since the microcapsules containing an aromatic agent are made to adhere to the paddings of the pillow, washing can be conducted with less washing cycles under milder washing conditions.

The pillows according to the present invention emit fragrance upon every movement of the head and can be used effectively.

10 The fragrance processing liquid and its spray according to the present invention are applied to textile structures or the like by means of spraying or soaking, and fixed by ironing, so that they are also suitable for home use. Thus, this invention has numerous advantages.

### Claims

- 15 1. A microcapsule characterized by having a particle diameter in the range of 2~300  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and encapsulating at least a substance having a function to improve physiological conditions of human skin.
2. A microcapsule as claimed in claim 1, wherein said substance is an ascorbic acid.
- 20 3. A microcapsule as claimed in claim 1, wherein said substance is a tocopherol.
4. A microcapsule as claimed in claim 1, wherein said substance is a seaweed extract.
- 25 5. A microcapsule as claimed in claim 1, wherein said substance is an antipruritic agent.
6. A microcapsule as claimed in claim 1, wherein said substance is an analgesic agent.
- 30 7. A microcapsule as claimed in claim 1, wherein said wall membrane comprises a formaline based resin as a main component.
8. A microcapsule characterized by having a particle diameter in the range of 5~30  $\mu\text{m}$  and a wall membrane comprising a formaline based resin as a main component and encapsulating at least an aromatic agent.
- 35 9. A treating liquid characterized by containing microcapsules having a particle diameter in the range of 2~300  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and encapsulating at least a substance having a function to improve physiological conditions of human skin, and a binder, at a weight ratio of 10:1~1:5.
- 40 10. The treating liquid claimed in claim 9, which further contains a propellant and is used as a spray.
11. A fragrance processing liquid characterized by containing microcapsules encapsulating an aromatic agent, and a binder, at a weight ratio of 10:1~1:5.
- 45 12. The fragrance processing liquid claimed in claim 11, which further contains a propellant and is used as a spray.
13. A liquid as claimed in any of claims 9 to 12, wherein said binder is a silicone based resin or urethane based resin.
- 50 14. A textile structure characterized by having microcapsules adhering thereto with a binder, said microcapsules having a particle diameter in the range of 2~300  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and encapsulating at least a substance having a function to improve physiological conditions of human skin, said microcapsules and binder being at a weight ratio in the range of 10:1~1:5, and a total add-on amount of both the microcapsules and binder being 0.3~15% based on the weight of the fibers in a portion to which the microcapsules and binder adhere.
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15. The textile structure claimed in claim 14, which is a stocking.

16. The textile structure claimed in claim 14, which is an underwear.

- 5 17. A textile sheet material characterized in that a first textile fabric having microcapsules adhering thereto with a binder is laminated with a second textile fabric or sheet, said microcapsules having a particle diameter in the range of 2~300  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and encapsulating at least a substance having a function to improve physiological conditions of human skin.

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**Amended claims**

1. (After amendment) A microcapsule for a fiber treatment agent, characterized by having a particle diameter in the range of 2~40  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and at least encapsulating at least one substance having a function to improve physiological conditions of human skin, selected from the group consisting of ascorbic acids, tocopherols, seaweed extracts, antipruritics and analgesics.

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2. (Deleted).

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3. (Deleted).

4. (Deleted).

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5. (Deleted).

6. (Deleted).

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7. A microcapsule as claimed in claim 1, wherein said wall membrane comprises a formaline based resin as a main component.

8. A microcapsule characterized by having a particle diameter in the range of 5~30  $\mu\text{m}$  and a wall membrane comprising a formaline based resin as a main component and encapsulating at least an aromatic agent.

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9. (After amendment) A fiber treatment liquid characterized by containing microcapsules having a particle diameter in the range of 2~40  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and at least encapsulating at least one substance having a function to improve physiological conditions of human skin, selected from the group consisting of ascorbic acids, tocopherols, seaweed extracts, antipruritics and analgesics, and a binder, at a weight ratio of 10:1~1:5.

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10. (After amendment) The fiber treatment liquid claimed in claim 9, which further contains a propellant and is used as a spray.

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11. A fragrance processing liquid characterized by containing microcapsules encapsulating an aromatic agent, and a binder, at a weight ratio of 10:1~1:5.

12. The fragrance processing liquid claimed in claim 11, which further contains a propellant and is used as a spray.

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13. A liquid as claimed in any of claims 9 to 12, wherein said binder is a silicone based resin or urethane based resin.

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14. (After amendment) A textile structure characterized by having microcapsules adhering thereto with a binder, said microcapsules having a particle diameter in the range of 2~40  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and at least encapsulating at least one substance having a function to improve physiological conditions of human skin, selected from the group consisting of ascorbic acids, tocopherols, seaweed extracts, antipruritics and analgesics, said microcapsules and

binder being at a weight ratio in the range of 10:1~1:5, and a total add-on amount of both the microcapsules and binder being 0.3~15% based on the weight of the fibers in a portion to which the microcapsules and binder adhere.

- 5 15. The textile structure claimed in claim 14, which is a stocking.
16. The textile structure claimed in claim 14, which is an underwear.
- 10 17. (After amendment) A textile sheet material characterized in that a first textile fabric having microcapsules adhering thereto with a binder is laminated with a second textile fabric or sheet, said microcapsules having a particle diameter in the range of 2~40  $\mu\text{m}$  and a wall membrane comprising a synthetic high molecular material and at least encapsulating at least one substance having a function to improve physiological conditions of human skin, selected from the group consisting of ascorbic acids, tocopherols, seaweed extracts, antipruritics and analgesics.

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# INTERNATIONAL SEARCH REPORT

International Application No PCT/JP90/00981

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (if several classification symbols apply, indicate all) <sup>4</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC		
Int. Cl <sup>5</sup> B01J13/02, A61K7/00, 7/46, 9/50, 47/34, A41B11/00, D06M23/12		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
IPC	B01J13/02, A61K7/00, 7/46, 9/50, 47/34, A41B11/00, D06M23/12	
Documentation Searched other than Minimum Documentation to the extent that such documents are included in the fields searched <sup>8</sup>		
Jitsuyo Shinan Koho		1946 - 1989
Kokai Jitsuyo Shinan Koho		1971 - 1989
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT <sup>9</sup></b>		
Category <sup>10</sup>	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
X	JP, B2, 54-16566 (Stephen David Goldvi), 23 June 1979 (23. 06. 79), (Family: none)	1, 9, 13, 14 17
X	Asaji Kondo "Kogyo Gijutsu Library 25 Microcapsule", 20 April 1970 (20. 04. 70), Nikkan Kogyo Shinbunsha (Tokyo) p.3-11, p.19-21	1, 7, 8
X	JP, A, 47-9999 (The National Cash Register Co.), 20 May 1972 (20. 05. 72), (Family: none)	1, 9, 14, 16 17
Y	JP, U, 64-37402 (Kenmei Ureshino, Tomoko Kin), 7 March 1989 (07. 03. 89), (Family: none)	1, 5, 9, 14, 15, 16
Y	JP, A, 48-14183 (Asahi Chemical Industry Co., Ltd.), 22 February 1973 (22. 02. 73), (Family: none)	1, 9, 14, 17
<p><sup>14</sup> Special categories of cited documents: <sup>15</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"Z" document member of the same patent family</p>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search		Date of Mailing of this International Search Report
October 18, 1990 (18. 10. 90)		October 29, 1990 (29. 10. 90)
International Searching Authority		Signature of Authorized Officer
Japanese Patent Office		

## FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

Y	JP, A, 49-19197 (Eurand SpA and De Felice), 20 February 1974 (20. 02. 74), & IT, A, 951409 & BE, A1, 798195 & NL, A, 7304896 & DE, A1, 2318336 & AR, A1, 198826 & BR, A0, 7302694 & FR, A1, 2254672 & GB, A, 1401143 & ES, A1, 413509 & IE, B, 37523 & FR, B3, 2254672	1, 7, 8, 11, 12
Y	JP, Y1, 50-43597 (Kazuo Kamagata, Tatsuo Matsui), 12 December 1975 (12. 12. 75), (Family: none)	1, 5, 6, 14, 17

V. ☐ OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE <sup>1</sup>

This international search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons:

1. ☐ Claim numbers ..... , because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claim numbers ..... because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claim numbers ..... , because they are dependent claims and are not drafted in accordance with the second and third sentences of PCT Rule 6.4(a).

VI. ☐ OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING <sup>2</sup>

This International Searching Authority found multiple inventions in this international application as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the international application.
2. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims of the international application for which fees were paid, specifically claims:
3. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:
4. ☐ As all searchable claims could be searched without effort justifying an additional fee, the International Searching Authority did not invite payment of any additional fee.

## Remark on Protest

- ☐ The additional search fees were accompanied by applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET		
Y	JP, Y1, 48-31968 (Nichiban Co., Ltd.), 29 September 1973 (29. 09. 73), (Family: none)	1, 3, 5, 6, 14, 17
Y	JP, A, 59-73510 (Pola Chemical Industries Inc., Matsumoto Yushi Seiyaku K.K.), 25 April 1984 (25. 04. 84), (Family: none)	1, 3
Y	JP, A, 61-224962 (Sekisui Chemical Co., Ltd.), 6 October 1986 (06. 10. 86), (Family: none)	1, 4

☐ **V. OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE <sup>1</sup>**

This international search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons:

1. ☐ Claim numbers ..... because they relate to subject matter not required to be searched by this Authority, namely:

2. ☐ Claim numbers ..... because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

3. ☐ Claim numbers ..... because they are dependent claims and are not drafted in accordance with the second and third sentences of PCT Rule 6.4(a).

☐ **VI. OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING <sup>2</sup>**

This International Searching Authority found multiple inventions in this international application as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the international application.

2. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims of the international application for which fees were paid, specifically claims:

3. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:

4. ☐ As all searchable claims could be searched without effort justifying an additional fee, the International Searching Authority did not invite payment of any additional fee.

Remark on Protest

☐ The additional search fees were accompanied by applicant's protest.

☐ No protest accompanied the payment of additional search fees.

## FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

Y	JP, B1, 51-6733 (The Mennen Co.), 2 March 1976 (02. 03. 76), (Family: none)	9, 10, 11, 12
Y	JP, A, 58-210981 (Central Glass Co., Ltd.), 8 December 1983 (08. 12. 83), (Family: none)	9, 10
Y	JP, A, 62-12707 (Kuroda Japan K.K.), 21 January 1987 (21. 01. 87), (Family: none)	1, 2

V. ☐ OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE <sup>1</sup>

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1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the international application.
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3. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:
4. ☐ As all searchable claims could be searched without effort justifying an additional fee, the International Searching Authority did not invite payment of any additional fee.

Remark on Protest

- ☐ The additional search fees were accompanied by applicant's protest.
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